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</table>
Hach Company certifies this instrument was tested thoroughly, inspected and found to meet its published specifications when it was shipped from the factory.

The 1720D/L Sensor has been tested and is certified as indicated to the following instrumentation standards using a Hach AquaTrend® and a Hach PS1201 Power Supply. Product compliance with these standards cannot be guaranteed if another power source is used.

**Product Safety**

The 1720D/L Sensor was tested with a Hach AquaTrend Interface and PS 1201 Power Supply.

UL 3101-1 (ETL Listing # H0492805390)
CSA C22.2 No. 1010.1 (ETLc Certification # H0492805390)
Certified by Hach to EN 61010-1 (IEC1010-1) per 73/23/EEC, supporting test records by Intertek Testing Services.

**Immunity**

The 1720D/L Sensor was tested with a Hach AquaTrend Interface and PS 1201 Power Supply


**Standards include:**
- IEC 1000-4-2:1995 (EN 61000-4-2:1995) Electro-Static Discharge Immunity (Criteria B)
- IEC 1000-4-3:1995 (EN 61000-4-3:1996) Radiated RF Electro-Magnetic Field Immunity (Criteria A)
- IEC 1000-4-5:1995 (EN 61000-4-5:1995) Surge (Criteria B)
- IEC 1000-4-6:1996 (EN 61000-4-6:1996) Conducted Disturbances Induced by RF Fields (Criteria A)
- IEC 1000-4-11:1994 (EN 61000-4-11:1994) Voltage Dip/Short Interruptions (Criteria B)

**Additional immunity Standard/s include:**
- ENV 50204:1996 Radiated Electro-Magnetic Field from Digital Telephones (Criteria B)

**Emissions**

The 1720D/L Sensor was tested with a Hach AquaTrend Interface and PS 1201 Power Supply


**Standards include:**
- EN 61000-3-2 Harmonic Disturbances Caused by Electrical Equipment
- EN 61000-3-3 Voltage Fluctuation (Flicker) Disturbances Caused by Electrical Equipment
Additional Emissions Standard/s include:

EN 55011 (CISPR 11), Class “A” emission limits

**Canadian Interference-causing Equipment Regulation, ICES-003, Class A:**

Supporting test records by Hewlett Packard, Fort Collins, Colorado Hardware Test Center (A2LA # 0905-01), certified compliance by Hach Company.

This Class A digital apparatus meets all requirements of the Canadian Interference-causing Equipment Regulations.

Cet appareil numérique de la classe A respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.

**FCC PART 15, Class “A” Limits**

Supporting test records by Hewlett Packard, Fort Collins, Colorado Hardware Test Center (A2LA # 0905-01), certified compliance by Hach Company.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at his own expense. The following techniques of reducing the interference problems are applied easily.

1. Disconnect the 1720D/L Sensor from its power source to verify that it is or is not the source of the interference.

2. If the AC power supply for the 1720D/L Sensor is connected into the same outlet as the device with which it is interfering, try another outlet.

3. Move the 1720D/L Sensor away from the device receiving the interference.

4. Reposition the receiving antenna for the device receiving the interference.

5. Try combinations of the above.
SAFETY PRECAUTIONS

Please read this entire manual before unpacking, setting up, or operating this instrument. Pay particular attention to all danger and caution statements. Failure to do so could result in serious injury to the operator or damage to the equipment.

To ensure the protection provided by this equipment is not impaired, do not use or install this equipment in any manner other than that which is specified in this manual.

Use of Hazard Information

If multiple hazards exist, this manual will use the signal word (Danger, Caution, Note) corresponding to the greatest hazard.

**DANGER**
*Indicates a potentially or imminently hazardous situation which, if not avoided, could result in death or serious injury.*

**CAUTION**
*Indicates a potentially hazardous situation that may result in minor or moderate injury.*

**NOTE**
*Information that requires special emphasis.*

Precautionary Labels

Read all labels and tags attached to the instrument. Personal injury or damage to the instrument could occur if not observed.

⚠️ This symbol, if noted on the instrument, references the instruction manual for operational and/or safety information.

⚠️ **Section 1.5 1720D/L Turbidimeter Description on page 17**

⚠️ **Section 4.1 General Installation Information on page 69**

⚠️ **Section 4.5 Installing a Sample Line on page 72**

⚠️ **Section 4.8 Starting Sample Flow on page 73**
SPECIFICATIONS

Specifications subject to change without notice.

**Range:** 0.000–40.0 Nephelometric Turbidity Units (NTU)

**Recommended Operational Range:** 0–40 Nephelometric Turbidity Units (NTU). Operation above 40 NTU requires more frequent cleaning and maintenance.

**Accuracy:** ±2% of reading or ±0.010 NTU (whichever is greater) from 0–40 NTU when calibrated using formazin primary turbidity standards. ±3% of reading from 40–100 NTU when calibrated using formazin primary turbidity standards.

**Resolution:** 0.001 NTU

**Repeatability:** Better than ± 1.0% or ± 0.002 NTU, whichever is greater

**Measurement Frequency:** every 3 seconds

**Response Time:** For a full scale step change, initial response* in 1 minute, 15 seconds. Varies with flow rate, see the table below.

<table>
<thead>
<tr>
<th>% Step Change</th>
<th>Flow Rate (mL/min)</th>
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<tr>
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<td>250</td>
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<tr>
<td>10</td>
<td>2½ minutes</td>
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<td>50</td>
<td>6 minutes</td>
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<td>90</td>
<td>9 minutes</td>
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<td>99</td>
<td>12 minutes</td>
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**Sample Light Source:** 870 nm 0.2 watt (Optical Power) Class 1 LED Product

**Sample Flow Required:** 250–750 mL/minute (4.0–11.9 gal/hour)

**Storage Temperature:** -20–60 °C

**Operating Temperature:** 0–40 °C

**Operating Humidity:** 5–95% non-condensing

**Sample Temperature Range:** 0–50 °C

**Recorder Output****: Selectable for 0–20 mA or 4–20 mA. Output span programmable over any portion of the 0–40 NTU range.

**Alarms****: Two turbidity set-point alarms, each equipped with an SPDT relay with unpowered contacts rated for 5A resistive load at 230 VAC.

**Power Requirements:** 10 to 28 VDC; 1.5 VA

* Initial response is defined as a 10% step change.

** Signal Output Module (SOM) required.
Sample Inlet Fitting: ¼" NPT female, ¼" compression fitting (provided)

Drain Fitting: ½" NPT female, ½" hose barb (provided)

Data Communications Distance: Echelon® fieldbus compatible; utilize LonTalk® protocols. Maximum of 400 meters between devices with a 500 meter maximum per segment; distances in excess of 500 meters require a repeater. Up to 3 repeaters can be used for a total network length of 2000 meters.

Dimensions:

- Turbidimeter Body and Cap: 10 x 12 x 16 inches (25.4 x 30.5 x 40.6 cm)

Mounting:

- AquaTrend® Interface: wall, pole, panel, and floor stand
- Power Supply: wall, pole, panel, and floor stand
- Turbidimeter Body and Head Assembly: wall and floor stand

Shipping Weight:

- 1720D/L Turbidimeter and PS1201 Power Supply: 14 lbs. (6.35 kg)
- 1720D/L Turbidimeter, PS1201 Power Supply, and AquaTrend Interface w/SOM: 18 lbs. (8.17 kg)
DANGER
Handling chemical samples, standards, and reagents can be dangerous. Review the necessary Material Safety Data Sheets and become familiar with all safety procedures before handling any chemicals.

DANGER
La manipulation des échantillons chimiques, étalons et réactifs peut être dangereuse. Lire les Fiches de Données de Sécurité des Produits (FDSP) et se familiariser avec toutes les procédures de sécurité avant de manipuler tous les produits chimiques.

PELIGRO
La manipulación de muestras químicas, estándares y reactivos puede ser peligrosa. Revise las fichas de seguridad de materiales y familiarícese con los procedimientos de seguridad antes de manipular productos químicos.

GEFAHR
Da das Arbeiten mit chemischen Proben, Standards und Reagenzien mit Gefahren verbunden ist, empfiehlt die Hach Company dem Benutzer dieser Produkte dringend, sich vor der Arbeit mit sicheren Verfahrensweisen und dem richtigen Gebrauch der Chemikalien vertraut zu machen und alle entsprechenden Materialsicherheitsdatenblätter aufmerksam zu lesen.

PERIGO
A manipulação de amostras, padrões e reagentes químicos pode ser perigosa. Reveja a folha dos dados de segurança do material e familiarize-se com todos os procedimentos de segurança antes de manipular quaisquer produtos químicos.
1.1 Using This Instruction Manual

This instruction manual contains all the necessary information to set up and operate the 1720D/L Turbidimeter*. The instructions contained in this manual are intended for the setup of one sensor with one AquaTrend® Interface (with or without a Signal Output Module) and a PS1201 Power Supply. Figure 1 shows the basic steps to install the system. This manual assumes the user has some familiarity with the AquaTrend Interface and its network system. For additional information on the functionality of the AquaTrend Interface and other associated devices, refer to the instruction manuals supplied with the devices.

This manual is divided into two general sections:

- Operation — contains general information which includes instrument programming and basic setup information for initial use, menu options, alarm setting, recorder setup, and calibration information.

- Installation/Maintenance — contains information for tasks best performed by qualified service or installation personnel. This section contains mounting instructions, electrical connections, and maintenance information in illustration and text form.

Please pay special attention to information contained in NOTES, CAUTION, and DANGER statements for optimum, safe operation of this instrument.

![Figure 1 General Installation Information](image)

* U.S. Patent D402768
1.2 Unpacking the Instrument

Remove the instrument from the shipping cartons and verify that no visible damage has occurred during shipment. If you have ordered the complete package (Cat. No. 54301-00), be sure the following items are included in the cartons:

<table>
<thead>
<tr>
<th>Item</th>
<th>Catalog Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>AquaTrend Interface with integrated Signal Output Module (SOM)</td>
<td>51350-00</td>
</tr>
<tr>
<td>1720D/L Sensor Head</td>
<td>54313-00</td>
</tr>
<tr>
<td>1720D/L Turbidimeter Body</td>
<td>52006-00</td>
</tr>
<tr>
<td>PS1201 Power Supply</td>
<td>52010-00</td>
</tr>
<tr>
<td>Binder for System Manuals</td>
<td>52001-77</td>
</tr>
<tr>
<td>Startup Instruction Manual for 1720 Series Turbidimeters and the AquaTrend® Network System</td>
<td>52004-88</td>
</tr>
<tr>
<td>Instruction Manual, AquaTrend Interface</td>
<td>51350-18</td>
</tr>
<tr>
<td>Instruction Manual, 1720D/L Turbidimeter</td>
<td>54300-18</td>
</tr>
<tr>
<td>Instruction Manual, PS1201 Power Supply</td>
<td>52010-18</td>
</tr>
<tr>
<td>Instruction Manual, Signal Output Module (SOM)</td>
<td>51250-18</td>
</tr>
<tr>
<td>Quick Reference Guide, AquaTrend Interface</td>
<td>51350-44</td>
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</table>

If you have ordered only the 1720D/L Turbidimeter Sensor (Cat. No. 54300-00) ensure the following items are included in your shipping carton:

<table>
<thead>
<tr>
<th>Item</th>
<th>Catalog Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1720D/L Sensor Head</td>
<td>54313-00</td>
</tr>
<tr>
<td>1720D/L Turbidimeter Body</td>
<td>52006-00</td>
</tr>
<tr>
<td>PS1201 Power Supply</td>
<td>52010-00</td>
</tr>
<tr>
<td>Instruction Manual, 1720D/L Turbidimeter</td>
<td>54300-18</td>
</tr>
<tr>
<td>Instruction Manual, PS1201 Power Supply</td>
<td>52010-18</td>
</tr>
</tbody>
</table>

Additional items may be included, depending on the complete system ordered. If any item is missing or damaged, please contact the Hach Customer Service Department in Loveland, Colorado. Do not return any item without prior authorization. In the United States, call 1-800-227-4224. Outside the United States, contact your nearest Hach dealer.
1.3 System Description

Although many system configurations are possible, a highly interactive system is created by combining a 1720D/L Turbidimeter, the PS1201 Power Supply, and an AquaTrend Interface w/SOM as shown in Figure 2. The 1720D/L Turbidimeter provides the stability necessary to continuously measure low levels of turbidity found in filtered water. In addition, the system provides lower stray light due to the near monochromatic light source and collimated light beam, and offers lower detection limits and increased accuracy.

Lower overall system costs result when customized systems are created using the AquaTrend Interface, up to eight 1720D/L sensors, and any or all of the optional equipment listed in the previous section. Multiple 1720D/L turbidimeters can be powered from one PS1201 power supply, however, all turbidimeters must be within 100 feet (approximately 30 meters) of the PS1201.

Figure 2 Basic 1720D/L Turbidimeter System
Table 1 presents the maximum number of devices that may be added to any one master AquaTrend Interface.

**Table 1 Master AquaTrend Interface Capabilities**

<table>
<thead>
<tr>
<th>Device</th>
<th>Number of devices that can be maintained by one Master AquaTrend Interface</th>
</tr>
</thead>
<tbody>
<tr>
<td>Signal Output Module (SOM)</td>
<td>8</td>
</tr>
<tr>
<td>Serial I/O Module (SIO)</td>
<td>2</td>
</tr>
<tr>
<td>Digital Display Module (DDM)</td>
<td>8</td>
</tr>
<tr>
<td>1720D/L sensors or other Hach sensors including the Signal Input Module</td>
<td>8</td>
</tr>
<tr>
<td>Remote AquaTrend Interface</td>
<td>8</td>
</tr>
<tr>
<td>Signal Input Module (SIM)</td>
<td>8</td>
</tr>
<tr>
<td>AquaTrend Repeater Kit</td>
<td>—</td>
</tr>
</tbody>
</table>

Additional Hach Sensors, Digital Display Modules, Serial I/O Modules, Signal Output Modules, Signal Input Modules, and Remote AquaTrend Interfaces can all be considered additional devices when using this manual.

### 1.4 Optional Equipment

The following equipment is available from Hach to expand and enhance your system. See *REPLACEMENT PARTS AND REAGENTS* on page 95 of this manual for catalog numbers.

- Portable AquaTrend Interface
- Wall/Pole Mounting Kit for Portable AquaTrend Interface
- Digital Display Module (DDM)
- Signal Input Module (SIM)
- ICE-PECTM/870
- Signal Output Module (SOM)
- Serial I/O Module (SIO Module)
- Floor Stand for the 1720D/L Turbidimeter, AquaTrend Interface, and PS1201 Power Supply
- AquaTrend Repeater Kit
- StabCal® Stabilized Formazin Standards

Custom design your system using Hach NetSketcher™ Software. Access the software at www.hach.com.
1.5  **1720D/L Turbidimeter Description**

Hach's 1720D/L Turbidimeter is a continuous-reading nephelometric turbidimeter designed for low-range turbidity monitoring. It is capable of measuring turbidity from 0–100.0 NTU (0-40 NTU recommended). Calibration is based on formazin, the primary turbidity reference standard adopted by the APHA *Standard Methods for the Examination of Water and Wastewater* and the U.S. Environmental Protection Agency (USEPA).

**DANGER**

*The 1720D/L Turbidimeter is not designed for use with samples that are flammable or explosive in nature.* If any sample solution other than water is used in this product, test the sample/product compatibility to assure user safety and proper product performance.

**PELIGRO**

*Turbidímetro 1720D/L no está concebido para uso con amostras que sean inflamables o explosivas.* Se cualquier solución que no sea de agua se use en este producto, devese-e ensayar a compatibilidad de la amostra/produto para garantir seguridad ao usuário e desempenho correto do produto.

**PERIGO**

*El Turbidímetro 1720D/L no está diseñado para usarse con muestras de naturaleza inflamable o explosiva.* Si se empleara en este producto alguna solución de muestra que no fuera de base de agua, ponga a prueba la compatibilidad de la muestra/producto, para cerciorarse de la seguridad y del correcto funcionamiento del producto.

**DANGER**

*Le turbidimètre 1720D/L n'est pas prévu pour utilisation avec des échantillons de nature inflammable ou explosive.* Pour toute solution d'échantillon autre que de l'eau utilisée avec cet appareil, tester la compatibilité échantillon/appareil pour assurer la sécurité de l'utilisateur et le fonctionnement correct de l'appareil.

**GEFAHR**

*Das Trübungsmessgerät 1720D/L darf nicht in Verbindung mit Proben benutzt werden, die entflammbar oder explosiv sind.* Wenn irgendeine andere Lösung als Wasser in diesem Gerät analysiert werden soll, muß die Proben/Gerät-Kompatibilität getestet werden, um die Sicherheitdes Benutzers und korrektes Arbeiten des Gerätes zu gewährleisten.

1.5.1  **1720D/L Sensor Head**

**Note:** The 870 nm LED in the LED module is a Class 1 LED (not an eye hazard).

Electronic and optical components including the 870 nm light source and photocell are contained in the sensor head. The sensor head also contains status LEDs, the connector for remote attachments such as Digital Display Module or the Portable AquaTrend Interface, and the configure button. See *Figure 3*. 
1.5.2 1720D/L Turbidimeter Body

The turbidimeter body is the unit through which the monitored sample flows and where turbidity is measured (see Figure 4). The sensor head assembly is placed on the top of the body with the photocell submerged in the sample. The head is aligned on the body so light leakage is minimized. An integral bubble trap* (removable for cleaning) channels the sample through a series of baffles where bubbles escape and are vented from the turbidimeter body (see Figure 5). The body is designed for wall-mounting but may be installed on an optional floor stand. See REPLACEMENT PARTS AND REAGENTS on page 95.

The sample inlet port is fitted with a ¼" NPT to ¼" compression fitting. The drain fitting is a ½" NPT to ½" ID tubing hose barb.

* U.S. Patent 5831727
Figure 4  Section View of the 1720D/L Low Range Turbidimeter
Figure 5   Sample Flow Path Through the Turbidimeter Body

1.6 AquaTrend Interface Module

Communication and control of the 1720D/L sensor and modules are established via the AquaTrend Interface. Network wiring connections between the 1720D/L sensor, AquaTrend Interface, and other devices are made at the PS1201 Power Supply.

The AquaTrend Interface keypad and an interactive, user-friendly menu system are used to configure the network, configure a sensor or other device, program the instrument for recorder output minimums and maximums and enter turbidity level alarm set points. Many diagnostic self-tests and programming operations are available.

Easily alternate between displaying data in numeric form and graphic format by pressing the DISPLAY key. Because of the automatic-ranging feature with automatic decimal point positioning, no range selection is required. Indicators for turbidity level alarm conditions and certain critical system malfunctions also are shown on the AquaTrend Interface display screen.
The AquaTrend Interface enclosure is constructed of corrosion-proof materials and has been tested to NEMA 4X (indoor only), IP66 industrial enclosure requirements.

1.7  PS1201 Power Supply Module

The PS1201 Power Supply provides power for a variety of instrument and networking configurations. The power supply module uses AC power as its input, and is capable of operating multiple devices. The total wattage for multiple device operation may not exceed 25 watts and the distance between the power supply and the farthest device can be no more than 100 feet (30 m). Refer to the PS1201 Power Supply Manual for device wattages. Additional power supply units may be added to the system to support power requirements in excess of 25 watts or device distances exceeding 100 feet (30 m).

1.8  Principle of Operation

Turbidity is measured in the 1720D/L Turbidimeter by directing a strong beam of (invisible) infrared light from the sensor head assembly down into the sample in the turbidimeter body. Light scattered at 90° by suspended particles in the sample (see Figure 6) is detected by the submerged photocell.

![Figure 6 90 Degree Detector](image)
The amount of light scattered is proportional to the turbidity of the sample. If the turbidity of the sample is negligible, little light will be scattered and detected by the photocell and the turbidity reading will be low. High turbidity, on the other hand, will cause a high level of light scattering and result in a high reading.

Sample enters the turbidimeter body and flows through the baffle network of the bubble trap. The flow allows bubbles to either cling to surfaces of the baffle system or rise to the surface and vent to atmosphere. After traveling through the bubble trap, sample enters the center column of the turbidimeter body, rises into the measuring chamber and spills over the weir into the drain port. *Figure 5* presents a diagram of the sample flow path. A reading is taken every three seconds.
2.1 Introduction

This section provides instructions for initially placing the 1720D/L Turbidimeter in operation or restarting the instrument after an extended shutdown. This information is presented with the assumption that the user is controlling the turbidimeter and peripheral devices with an AquaTrend® Interface. Some familiarity with the AquaTrend Interface is also assumed; please read the AquaTrend Interface Manual before beginning the installation.

2.2 Installation Overview Checklist

There are two phases to the installation of the 1720D/L Turbidimeter and its peripheral devices. The first phase is physical installation, the second phase is software setup. When all devices are physically mounted and properly wired for power and network communication, the software is used to build the network so all the devices can communicate.

To physically install the system components, perform the following tasks:

1. Mount all devices to a pole, wall, or panel. (See Section 4.3 for turbidimeter installation, specific instructions for the other devices are contained in their manuals).


3. Make hydraulic/sample connections (see Section 4.6).

To set up the software on the network so all devices can communicate:

1. Review the AquaTrend Interface keypad and display (refer to the AquaTrend Interface Manual).

2. Become familiar with the turbidimeter sensor head front panel (see Section 2.3).

3. Add devices to the network (refer to Section 2.4.1 and 2.4.2 and to the AquaTrend Interface Manual).


5. Set up 1720D/L Turbidimeter specific information (refer to the remainder of this manual section).
2.3 Turbidimeter Head Front Panel

The turbidimeter head assembly front panel, shown in Figure 3 on page 18, contains the following components:

<table>
<thead>
<tr>
<th>ITEM</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>POWER LED</td>
<td>Green LED lights when power is supplied to the unit.</td>
</tr>
<tr>
<td>STATUS LED</td>
<td>Yellow LED blinks once every three seconds (corresponding to when a measurement is taken) in normal operation; the LED is constantly illuminated when a problem is detected by the microprocessor.</td>
</tr>
<tr>
<td>CONFIGURE LED</td>
<td>Yellow LED flashes once per second to indicate the device is not configured. The LED stops flashing after the device is configured by the AquaTrend Interface.</td>
</tr>
<tr>
<td>CONFIGURE BUTTON</td>
<td>Pressed to uniquely identify a sensor when more than one sensor is added from the AquaTrend Interface Add Device Menu. The configure LED is fully illuminated while this button is held down.</td>
</tr>
<tr>
<td>REMOTE</td>
<td>A Digital Display Module (DDM) or Portable AquaTrend Interface may be connected here.</td>
</tr>
</tbody>
</table>

See TROUBLESHOOTING on page 79 for additional information.

2.4 Network Setup

A “network” is the connection of one or more devices (of which at least one is a sensor) to one or more AquaTrend Interfaces. A “device” can be an additional 1720D/L Sensor, Digital Display Module (DDM), Serial I/O Module (SIO), Signal Output Module (SOM), or a remote AquaTrend Interface.

Up to eight sensors, eight Digital Displays, eight remote AquaTrend Interfaces, eight Signal Output Modules, two Serial I/O Modules, and all necessary power supplies may be attached to the network.

There are two procedures for adding device(s) to the network. They are Single Sensor Systems (Section 2.4.1) and Multiple Sensor Systems (Section 2.4.2).
2.4.1 Single Sensor System

Use this feature when installing a complete system with no more than
(1) Sensor (the 1720D/L Turbidimeter is being used in this procedure),
(1) AquaTrend Interface or AquaTrend w/SOM, (1) SOM, (1) SIO, and (1) DDM.
During this procedure, the default device names are accepted and sensor
measurements are automatically assigned to appropriate channels.

1. Press the MENU key to access the MAIN MENU.

2. Select NETWORK MENU.

3. Select SINGLE SENSOR SYSTEM. A pop-up box will appear stating
SEARCHING FOR UNCONFIGURED DEVICES PLEASE WAIT.

4. All unconfigured devices will be displayed. After configuration, the display
will show SINGLE SENSOR SYSTEM OPERATION COMPLETE.

5. Press the DISPLAY key to show sensor data.

2.4.2 Multiple Sensor System

See Section 2.4.1 for single sensor system setup information. If installing an
additional sensor or another device, continue with this section.

Each connected sensor must be added to the network. When power is initially
supplied to the new device, the configure LED should flash once per second. If
this is not the case, the device may already be configured. Refer to Section 2.11
and to Section 6.6 to unconfigure the sensor before re-installing it on the system.

During the following operation, an electronic signal to configure the sensor is sent
to the AquaTrend Interface. The configure light on the sensor will illuminate and
remain lit until the configuration is complete. Up to eight sensors may be added to
each AquaTrend Interface. If eight sensors have already been added, you will not
be able to add another sensor.

1. To add a device to the AquaTrend Interface network, first press the MENU
button to access the MAIN MENU.

2. Press the down ARROW key to move the pointer to the NETWORK MENU
option and press ENTER.

3. Select ADD DEVICE and press ENTER. If necessary, the display shows all
device categories currently on the system. Table 2 below shows device
categories. Refer to Table 1 on page 16 for information on the maximum
number of devices of each type allowed on the system.

4. Choose the device category and press ENTER.
SECTION 2, continued

Table 2 AquaTrend Interface Device Categories

<table>
<thead>
<tr>
<th>Category</th>
<th>Devices</th>
</tr>
</thead>
<tbody>
<tr>
<td>SENSOR</td>
<td>1720D/L Turbidimeter, APA 6000, or other Hach Sensor</td>
</tr>
<tr>
<td>COMMUNICATIONS</td>
<td>Serial I/O Module</td>
</tr>
<tr>
<td>OUTPUTS</td>
<td>Signal Output Module</td>
</tr>
<tr>
<td>AQUATREND INTERFACE</td>
<td>AquaTrend Interface or Remote AquaTrend Interface</td>
</tr>
<tr>
<td>DISPLAY</td>
<td>Digital Display Module</td>
</tr>
</tbody>
</table>

5. If more than one unconfigured sensor is present on the network, a pop-up box will appear asking the user to press the **CONFIGURE** button on the sensor being added. Press the **CONFIGURE** button to continue with this procedure. This button is located on the front face of the 1720D/L sensor head.

6. When the correct device is identified, select **ADD DEVICE** and press **ENTER**. After a pause (approximately 2 seconds), the display will prompt for the entry of a device name.

7. Press **ENTER** to accept the device name.

8. A pop-up box will appear to confirm the name of the device.

9. Press the **MENU** key to return to the **MAIN MENU**. You must now connect the turbidity measurement to a channel before the measurement will be shown on the AquaTrend display. See Section 10.

10. Repeat this procedure to add additional devices.
2.4.3 Attaching a Measurement to a Channel

Up to eight sensors may be added to each AquaTrend Interface. Each sensor must be attached to its own channel. If all channels have measurements attached to them, you will not be able to attach additional measurements until you detach one. Additional information for this function is presented in the *AquaTrend Interface Manual* (Cat. No. 51350-18). Add a measurement to a channel as follows:

1. Press the **MENU** key to access the **MAIN MENU**.
2. Move the pointer to **AQUATREND MENU**, then press the **ENTER** key.
3. Move the pointer to **DISPLAY SETUP** and press **ENTER**.
4. Choose **MEASUREMENT TO CHANNEL** and press **ENTER**.
5. Select the sensor to be attached and press **ENTER**.
6. Select **ATTACH** from the resulting pop-up screen and press the **ENTER** key.
7. Select the channel to which the measurement is to be attached and press the **ENTER** key.
8. Confirm the attachment by pressing **ENTER** with the pointer selecting **ATTACH** or move the pointer to **CANCEL** and press **ENTER** to exit without making changes.
2.5 1720D/L Sensor Setup on the AquaTrend Interface

Programmable functions in the 1720D/L are preset to default values. These defaults may be viewed and modified if necessary via the AquaTrend Interface. Most of the basic operational functions are modified using specific display prompts. The following sections describe how to program the turbidimeter to meet your needs.

The 1720D/L Turbidimeter Sensor setup menu contains calibration, alarm setup, recorder setup, and reading and diagnostic options. Move the pointer with the up and down ARROW keys, then select the option by pressing the ENTER key.

Refer to Section 3.1 for detailed calibration information and to the sections below for information on alarms, recorder outputs, measurement options, and sensor diagnostics.

2.6 Alarm Setup

Two independent alarms can be set to trigger at any point within the 0–100 NTU range. Both high and low set point types are provided, as well as selectable hysteresis settings. In addition, hi/hi and lo/lo alarm operation can be created by using a combination of the two alarms. This feature allows the operator to be warned of a rising turbidity level before regulated limits are exceeded.

To be warned of an impending alarm at 0.5 NTU, for example, set alarm 1 to a high alarm with a set point of 0.4 NTU, and alarm 2 to a high alarm with a set point of 0.5 NTU.

A selectable hysteresis setting also prevents alarms from cycling on and off when the turbidity level is close to the setpoint.

After alarms are set up, the following will occur:

- An alarm indicator on the AquaTrend Interface (shown as a number from 1-8 in the lower portion of the display) will appear if either alarm 1 or 2 is active, or if a sensor warning is detected.

- A history of the last 14 alarms or sensor warnings will be shown in the sensor alarm log. For a description of the alarm log, see Section 2.8.

- If the alarm is connected to a physical relay in an SOM (see Section 2.6.5), that relay will trigger during the alarm condition.
2.6.1 Alarm Setup Menu

To access the alarm setup menu for alarm 1 or 2, perform the following steps:

1. Press the MENU key to access the MAIN MENU. Move the pointer to SENSOR MENU and press the ENTER key.
2. Use the ARROW keys to select the appropriate sensor then press the ENTER key.
3. Move the pointer to ALARM SETUP and press the ENTER key.
4. Select the appropriate alarm number (1 or 2) with the up and down ARROW keys, and press the ENTER key.
5. The current settings of alarm, type, hysteresis, and set point will be displayed.

2.6.2 Alarm Types

Either alarm may be set as high, low, or sensor warning. The default setting for both alarms is high alarm type. A low alarm type triggers the corresponding SOM relay when the turbidity level falls below the set point. Similarly, a high alarm type triggers the corresponding SOM relay when the turbidity rises above the set point. A sensor warning triggers the corresponding SOM relay when the microprocessor detects a problem within the sensor electronics. For more information on sensor warnings, see Section 2.8.3.

To change the alarm type, perform the following steps:

1. Access the ALARM SETUP menu and the alarm of interest as in Section 2.6.1.
2. Move the pointer to TYPE, and press the ENTER key.
3. A popup window will appear with the pointer set to the current alarm type. Use the up and down ARROW keys to select LOW, HIGH or SENSOR WARNING. Press the ENTER key to accept the new type.
2.6.3 Alarm Hysteresis

The alarm hysteresis feature prevents alarms from cycling on and off if the turbidity level remains near the alarm set point. The default value is 5% from the turbidity level alarm set point. This means that if a high alarm was set for 0.350 NTU, the alarm condition would occur at 0.350 NTU and remain on until the turbidity dropped back to 5% below the alarm point (0.333 NTU). The default hysteresis setting for both alarms is 5%.

To change the alarm hysteresis setting for either alarm, perform the following steps:

1. Access the ALARM SETUP menu and specific alarm as in Section 2.6.1.
2. Move the pointer to HYSTERESIS, and press the ENTER key.
3. A popup window will appear with the pointer set to current alarm hysteresis. Use the up and down ARROW keys to select 2.5%, 5% or 10%. Press the ENTER key to accept the new setting.

2.6.4 Alarm Set Point

The alarm set point is the turbidity value at which the alarm triggers the relay. For a high alarm type (default condition for both alarms), the alarm triggers above this point. For a low alarm type, the alarm triggers below this point. The default set point value for both alarms is 100.0 NTU.

To change the alarm set point for either alarm, perform the following steps:

1. Access the ALARM SETUP menu as in Section 2.6.1, then perform the following steps:
2. Move the pointer to SET POINT, and press the ENTER key.
3. A popup window will appear showing the current alarm set point. Use the ARROW keys to change the value (up and down arrow to increase or decrease the digit, right and left arrow to move to the next digit). Press the ENTER key to accept the new set point.
2.6.5 Attaching an Alarm to a Relay

After the alarm settings are established (see Section 2.6.1 through Section 2.6.4 above), the alarms must be attached to physical relays in SOMs (via the AquaTrend Interface menu). The SOMs contain two relays and two analog outputs and can be purchased as an integral part of an AquaTrend/SOM unit, or as a separate module.

**Note:** Two alarm outputs are available per sensor therefore, one sensor can control physical relays on the same SOM or two separate SOMs.

To attach an alarm to a relay, perform the following steps:

1. Press the **MENU** key to access the **MAIN MENU**.
2. Move the pointer to **NETWORK MENU** and press the **ENTER** key.
3. Move the pointer to **ALARM TO RELAY** and press the **ENTER** key.
4. Select **ATTACH** and press **ENTER**.
5. Select the sensor with the alarm of interest and press the **ENTER** key.
6. Select the appropriate sensor alarm number (ALARM 1 or ALARM 2) with the up and down **ARROW** keys, and press the **ENTER** key.
7. Select the name of the SOM containing the physical relay and press the **ENTER** key.
8. If necessary, select the appropriate SOM relay number (1 or 2) and press the **ENTER** key.
9. A summary of the attachment is displayed. Press **ENTER** to connect the alarm to the relay.

For more information on attaching alarms to relays, refer to the *Signal Output Module (SOM) Instruction Manual* (Cat. No. 51250-18).
2.6.6 Hold Outputs

When Hold Outputs is activated, the timer will count down from 30 minutes to zero, at which time the alarm settings are restored and recorder outputs are reactivated automatically. Hold Outputs may be manually started or stopped from the SENSOR MENU. Removing power from the instrument also ends the Hold Outputs feature.

To Hold Outputs, perform the following steps:

1. Press the MENU key to access the MAIN MENU.
2. Move the pointer to SENSOR MENU and press the ENTER key.
3. Select the appropriate sensor and press the ENTER key.
4. Move the pointer to HOLD OUTPUTS and press the ENTER key.
5. The display shows HOLD OUTPUTS and TIME REMAINING. Zero (0) minutes indicates the outputs are not being held.

- To set the Hold Outputs timer to 30 minutes, press the ENTER key with the pointer on SET TO 30 MINUTES.
- To reset the timer to zero (0) ending the hold output mode, move the pointer to END HOLD OUTPUTS.
- To return to the Sensor Menu without changing the remaining displayed time, press the EXIT key.
2.7 Silence Alarms

Alarm relay contacts can be opened (silenced) temporarily in emergency situations. Silence alarms may be manually started or stopped from the SENSOR MENU. When SILENCE ALARMS is activated, the timer will count down from 30 minutes to zero at which time the alarm settings are restored. Removing power from the instrument also ends the Silence Alarms feature. The silence alarm feature will activate even if the hold outputs feature is enabled.

To silence alarms, perform the following steps:

1. Press the MENU key to access the MAIN MENU. Move the pointer to SENSOR MENU and press the ENTER key.

2. Select the appropriate sensor and press ENTER.

3. Move the pointer to SILENCE ALARMS and press the ENTER key.

4. The display shows SILENCE ALARMS and TIME REMAINING. Zero (0) minutes indicates the alarms are not being silenced.
   
   • To set the SILENCE ALARMS timer to 30 minutes, press the ENTER key with the pointer on SET TO 30 MINUTES.
   
   • To reset the timer to zero (0) ending the Silence Alarms mode, move the pointer to END SILENCE ALARMS.
   
   • To return to the SENSOR MENU without changing the remaining displayed time, press the EXIT key.

2.8 Alarm Log

The alarm log shows system warnings and alarm conditions for the AquaTrend Interface and each attached sensor. An alarm indicator shown as a number from 1–8 (denoting sensor alarms) or as an N (denoting AquaTrend or Network Alarms) appears along the lower portion of the AquaTrend Interface display during an alarm condition.
2.8.1 Reviewing the Alarm Log

To review the entries in the 1720D/L alarm log, perform the following steps:

1. Press the **MENU** key to access the **MAIN MENU**.

2. Move the pointer to **ALARM LOG** and press the **ENTER** key.

3. Select the appropriate sensor and press the **ENTER** key.

A list of the 1720D/L alarm log entries is displayed. For more information about a particular alarm log entry, select the entry of interest and press the **ENTER** key.

Up to 14 entries can be stored in the alarm log. The latest entry is shown at the top of the list. If more than 14 entries are stored, the newest entry will appear at the top of the list and the oldest entry will be deleted. Any active sensor warnings are automatically acknowledged (the number is removed from the lower portion of the screen) when the sensor alarm log is first displayed.

The alarm log is maintained across power outages, so alarm events before a power outage can be viewed after power is restored.

For more information on **NETWORK** and **AQUATREND** alarms, see the **AquaTrend Interface Manual**.

2.8.1.1 Alarm Begin

The begin alarm condition is displayed as **AL1 BEGIN** or **AL2 BEGIN**, depending on the alarm number. This entry indicates a set point alarm started, and details the time, date, type, set point, and turbidity value that triggered the alarm.
2.8.1.2 Alarm End

The end alarm condition is displayed as AL1 END or AL2 END, depending on the alarm number selected. This entry indicates that a set point alarm completed, and details the time, date, type, set point, and turbidity value that ended the alarm.

2.8.2 Power Up

A single POWER UP entry appears in the sensor alarm log. POWER UP is always the first entry in the alarm log, regardless of the time/date power was restored to the 1720D/L. No other occurrences of POWER UP appear in the alarm log.

Note: If the 1720D/L does not receive the time/date from the Master AquaTrend, the power up time is displayed as 01/01/00 00:00. Each time power is applied to the 1720D/L, or the 1720D/L is reset, the alarm log records a POWER UP entry. The time and date of the power up event are also displayed. The alarm log is maintained across power outages, so alarm events before a power outage can be viewed after power is restored.

2.8.3 Sensor Warning

In the event the microprocessor detects a problem within the sensor electronics, the alarm log displays SENS WARN. The type of sensor warning, as well as the time and date the warning occurred are displayed.

The sensor warnings that may be displayed are: A/D TIMEOUT, LIGHT LEAK, BAD LAMP, and LOW SIGNAL. See Section 6.4 for more information on each type of sensor warning. Sensor warnings are automatically acknowledged (the number is removed from the lower portion of the screen) when the sensor alarm log is first displayed.
SECTION 2, continued

2.8.4 Clearing the 1720D/L Alarm Log

To clear the entire contents of the 1720D/L alarm log, perform the following steps:

1. Press the **MENU** key to access the **MAIN MENU**. Move the pointer to **SENSOR MENU** and press the **ENTER** key.

2. Select the appropriate sensor and press the **ENTER** key.

3. Select **SENSOR DIAGNOSTICS** and press the **ENTER** key.

4. Select **CLEAR ALARM LOG** and press the **ENTER** key.

5. Move the pointer to **YES**, and press **ENTER**. Reviewing the alarm log will show **NO ALARM ENTRIES** until an alarm, power up, or sensor warning occurs.

2.9 Recorder Setup

Two independent recorders can be set to cover any portion of the 0-100 NTU range. This feature, which requires that an SOM be attached to the network, allows the operator to bracket the normal turbidity level with the recorder output for the desired level of resolution on the recorder. For example, if the turbidity is normally 0.5 to 0.7 NTU, the recorder output span can be set for 0 to 1 NTU.

After recorders are set up, they must be attached to an analog output in an SOM as described in Section 2.9.3. Other options, such as 0-20mA or 4-20mA selection, loss of communication action, setting of analog output trim min/max, and analog output tests are described in the *Signal Output Module (SOM) Instruction Manual* (Cat. No. 51250-18).
2.9.1 Recorder Minimum

The recorder minimum is the turbidity value at the low end of the span. Once attached to a physical analog output in an SOM, this value corresponds to 4 mA (or 0 mA if so configured). Turbidity levels below this value output 4 mA (or 0 mA). Typically the recorder minimum is left at zero, but it can be set to any value. The default minimum value for both recorders is zero.

If the minimum value is set greater than the maximum value, the output will invert so that as turbidity levels increase, recorder mA values decrease. This is useful when devices require control inversely proportional to turbidity.

To change the recorder minimum for either recorder, perform the following steps:

1. Press the MENU key to access the MAIN MENU.
2. Move the pointer to SENSOR MENU and press the ENTER key.
3. Select the appropriate sensor.
4. Move the pointer to RECORDER SETUP and press the ENTER key.
5. Select the appropriate recorder number (1 or 2) with the up and down ARROW keys, and press the ENTER key.
6. Move the pointer to MIN, and press the ENTER key.
7. A popup window will appear showing the current recorder minimum. Use the up and down ARROW keys to change the value. Press the ENTER key to accept the new minimum value.
2.9.2 Recorder Maximum

The recorder maximum is the turbidity value at the high end of the span. Once attached to a physical analog output in an SOM, this value corresponds to 20 mA (full scale). Turbidity levels above this value output 20 mA. The default maximum value for both recorders is 100 NTU.

If the minimum value is set greater than the maximum value, the output will invert so that as turbidity levels increase, recorder mA values decrease. This is useful when devices require control inversely proportional to turbidity.

To change the recorder maximum for either recorder, perform the following steps:

1. Press the MENU key to access the MAIN MENU. Move the pointer to SENSOR MENU and press the ENTER key.
2. Select the appropriate sensor.
3. Move the pointer to RECORDER SETUP and press the ENTER key.
4. Select the appropriate recorder number (1 or 2) with the up and down ARROW keys, and press the ENTER key.
5. Move the pointer to MAX, and press the ENTER key.
6. A popup window will appear showing the current recorder maximum. Use the up and down ARROW keys to change the value. Press the ENTER key to accept the new maximum value.
2.9.3 Attaching a Recorder to an Analog Output

After the recorder settings are established (see Section 2.9.1 through Section 2.9.2 above), the recorders must be attached to analog outputs in SOMs (via the AquaTrend Interface menu). The SOMs contain two analog outputs and two relays and can be purchased as an integral part of an AquaTrend/SOM unit, or as a separate module.

Note: Two recorder outputs are available per sensor, therefore, one sensor can control analog outputs on the same SOM or two separate SOMs.

To attach a recorder to an analog output, perform the following steps:

1. Press the MENU key to access the MAIN MENU.
2. Move the pointer to NETWORK MENU and press the ENTER key.
3. Move the pointer to REC TO ANALOG OUT and press the ENTER key.
4. Select ATTACH and press ENTER.
5. Select the name of the sensor to attach and press the ENTER key.
6. Select the appropriate sensor recorder number (1 or 2) with the up and down ARROW keys, and press the ENTER key.
7. Select the name of the SOM containing the physical analog output and press the ENTER key.
8. If necessary, select the appropriate SOM analog output number (1 or 2) and press the ENTER key.
9. A summary of the attachment is displayed. Press ENTER to connect the recorder to the analog output, or move the pointer to CANCEL and press ENTER to exit without connecting.

For more information on attaching recorders to analog outputs, see the Signal Output Module (SOM) Manual, Cat. No. 51250-18.

2.9.4 Adjusting the Recorder Trim

SECTION 2, continued

2.10 Measurement Options

Measurement options include bubble rejection mode, signal averaging, print interval, time stamp and units. Access the MEASUREMENT OPTIONS menu as follows:

1. Press the MENU key to access the MAIN MENU.
2. Move the pointer to SENSOR MENU and press the ENTER key.
3. Select the appropriate sensor and press the ENTER key.
4. Move the pointer to MEASUREMENT OPTIONS and press the ENTER key.
5. Move the pointer to the option to be accessed and press the ENTER key.

2.10.1 Bubble Rejection Mode

Occasionally, larger air bubbles, primarily caused by the dissolution of gases from the sample in the turbidimeter body, will pass in front of the detector and cause brief increases or spikes in the turbidity reading. These spikes can make a recorder chart difficult to read, and false alarms can be triggered when high turbidity set point alarms are used.

Selecting the bubble reject mode will eliminate any momentary spikes in the reading and yield a stable output. Bubble reject mode is recommended for normal operation. The default setting is ON. To change the Bubble Rejection Mode, proceed as follows:

1. Access the MEASUREMENT OPTIONS menu as in Section 2.10 above.
2. Determine if the bubble reject mode is on or off by moving the pointer to the BUBBLE REJECT line. If bubble reject is off, the display will show Off; if it is on, the display will show On.
3. Press the ENTER key to move to the selection display. Change the displayed mode by using the ARROW keys to toggle between the two options, then press ENTER to accept.
2.10.2 Signal Averaging

**Note:** During a calibration the instrument will automatically switch to a 6 second average. After calibration, the signal average will revert to the value set prior to calibration.

The 1720D/L Turbidimeter provides the capability of averaging measurements taken over time (6, 30, 60, or 90 seconds) to provide a more stable output. The default signal average time is 30 seconds. The 1720D/L takes a reading every 3 seconds and displays the newly averaged reading.

**Change the Signal Average Time as follows:**

1. Access the **MEASUREMENT OPTIONS** menu as in *Section 2.10* above.
2. Select **SIGNAL AVG** and press **ENTER**.
3. Move the pointer to the appropriate signal averaging time and accept it with the **ENTER** key. The selection will be retained until changed.

2.10.3 Print Interval

The 1720D/L turbidimeter can automatically print a reading to a printer or computer via a SIO (Serial I/O) module. Up to two SIOs can be added to the AquaTrend Interface network. To connect the SIO module to a printer, the printer must be a serial printer (RS232C) with appropriate cables. Refer to the SIO manual for more information.

1. Access the **MEASUREMENT OPTIONS** menu as in *Section 2.10* above.
2. Select **PRINT INTERVAL** and press **ENTER**.
3. Select a print interval in the resulting pop-up box by moving the pointer to the desired setting and then pressing the **ENTER** key to accept. The default setting is one (1) minute. Selecting **OFF** disables the print interval feature.

Print intervals can be set to 1, 15, 30, or 60 minutes or 1, 4, or 24 hours.
A sample 4-hour printout from four 1720D/Ls (via an SIO) is shown below.

<table>
<thead>
<tr>
<th>Date</th>
<th>Time</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>09/23/98</td>
<td>00:00</td>
<td>0.035 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>00:00</td>
<td>0.064 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>00:00</td>
<td>0.053 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>00:00</td>
<td>0.166 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>04:00</td>
<td>0.037 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>04:00</td>
<td>0.066 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>04:00</td>
<td>0.187 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>04:00</td>
<td>0.039 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>08:00</td>
<td>0.054 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>08:00</td>
<td>0.156 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>08:00</td>
<td>0.188 NTU</td>
</tr>
<tr>
<td>09/23/98</td>
<td>08:00</td>
<td>0.031 NTU</td>
</tr>
</tbody>
</table>

If two SIOs are being used, the information will be sent to both at the same print interval.

More detailed information on SIO functionality can be found in the Serial I/O Manual, Cat. No. 52074-18

### 2.10.4 Units

The units displayed can be changed using the steps below. All units are 1.0 multipliers of NTU, so a calibration can be performed in any of the reading units. The mg/L units are intended for use with Kaolin Clay for reporting regulations in Japan.

1. Access the MEASUREMENT OPTIONS menu as in Section 2.10 above.
2. Select UNITS and press ENTER. Units of NTU, FNU, FTU, TE/F, and mg/L are displayed.
3. Select the specific units to be displayed and press ENTER.
2.10.5 Time Stamp

The 1720D/L Turbidimeter can print the time and date with each print interval reading. When the time stamp feature is set to ON, the date, time, units, and state of alarms/sensor warnings are displayed. In addition, any alarms are printed when they begin/end. A sample is shown below.

01/01/97 00:00 0.035 NTU
01/01/97 00:00 AL1 BEGIN
01/01/97 00:01 0.900 NTU *A
01/01/97 00:02 AL2 END
01/01/97 00:03 0.035 NTU

When the time stamp feature is set to OFF, only the turbidity readings are printed as shown below:

0.035
0.900
0.035

Access the Time Stamp option as follows:

1. Access the MEASUREMENT OPTIONS menu as in Section 2.10 above.
2. Select TIME STAMP and press the ENTER key.
3. Move the pointer to the appropriate time stamp setting and accept it with the ENTER key.
4. Press the DISPLAY key to return to display mode.
2.11 Removing a Device

To function properly, the AquaTrend network system must keep track of all devices on the network. If it is necessary to remove a device from the system, the correct way is to first use the **REMOVE DEVICE** option in the **NETWORK MENU** and then physically remove the device by disconnecting wiring connections and removing it from the mounting if necessary. Remove the device from the network as follows:

1. Press the **MENU** key to access the **MAIN MENU**.
2. Move the pointer to the **NETWORK MENU** option and press the **ENTER** key.
3. Move the pointer to **REMOVE DEVICE** and press the **ENTER** key. After choosing **REMOVE DEVICE**, the display may prompt for the selection of a device type. All types of connected devices will be shown on the display.
4. If necessary, move the pointer to the device type that is to be removed and press **ENTER**. All connected devices of that type will be displayed.
5. If necessary, move the pointer to the specific device to be removed and press **ENTER**. A pop-up box will appear, so you can verify that this is the device you want to remove.
6. Press **ENTER** to remove the device or move the pointer to **CANCEL** and press **ENTER** if the displayed device is not the one to be removed.
7. Remove all physical connections.

If this procedure is ineffective refer to **Section 6.6**.
2.12 Replacing a Device

Replacing a device may be necessary if the device becomes inoperable. Replace the device as follows:

1. Disconnect power to the PS1201.

2. Make all power and network wiring connections to the new device as if it will be added to the system in the normal manner. See the PS1201 Manual for instructions.

3. Supply power to the system and press the MENU key to access the MAIN MENU.

4. Move the pointer to the NETWORK MENU option and press the ENTER key.

5. Move the pointer to REPLACE DEVICE in the Network Menu and press ENTER.

A pop-up box will appear with the following statement:

**WARNING: THIS WILL REPLACE ALL NETWORK CONNECTIONS, BUT NOT DEVICE SETTINGS.**

This means that although the AquaTrend Interface network connections of the old device will be transferred to the new device, you will still need to set device specific information.

**Items that are transferred to the new device:**

- MEASUREMENT TO CHANNEL attachments
- ALARM TO RELAY attachments
- RECORDER TO ANALOG OUTPUT attachments
- SENSOR TO DDM assignments
- Device Name is transferred to the new device if possible

**Items that are not transferred to the new device:**

- Settings for Units, Signal Averaging, and other measurement options
- Calibrations and calibration standards values
- Alarm levels, recorder min/max, etc.
- Other items in the device’s menu
6. Press ENTER to continue or, if you decide not to replace the device, move the pointer to CANCEL and press the ENTER key.

If you chose CONTINUE, all settings accessed from menus controlled by that device must be redone. This includes all options shown under the SENSOR MENU. Settings accessed via the NETWORK MENU will remain.

All types of connected devices will be shown on the display. Move the pointer to the device type that is to be replaced and press ENTER. All connected devices of that type will be displayed. Move the pointer to the device to be replaced and press ENTER.

A pop-up box will appear, confirming the device has been replaced.

2.12.1 Edit Name

The name of any sensor may be changed as follows:

1. Press the MENU key to access the MAIN MENU.
2. Move the pointer to SENSOR MENU and press the ENTER key.
3. Select the sensor of interest and press ENTER.
4. Select EDIT NAME and press the ENTER key.
5. Use the ARROW keys (right or left arrows to move to another character space in the name and up or down arrows to scroll through the available characters) to create a new name (up to 12 characters). Press ENTER to accept the displayed name.
The 1720D/L Turbidimeter is factory-calibrated using StablCal® Stabilized Formazin before shipment. The instrument must be recalibrated before use to meet published accuracy specifications. In addition, recalibration is recommended after any significant maintenance or repair and at least once every three months during normal operation. The turbidimeter body and bubble trap must be thoroughly cleaned before initial use and prior to each calibration. See Section 5.1.3 on page 76. The sections that follow give instrument calibration and verification information. In addition, details on preparing standards and using StablCal Stabilized Formazin are presented.

Important Note: Hach Company recommends only the use of formazin or StablCal® Stabilized Formazin Standards for the calibration of Hach turbidimeters. Hach Company cannot guarantee the performance of the turbidimeter if calibrated with co-polymer styrenedivinylbenzene beads or other suspensions.

### 3.1 Calibration Overview

#### 3.1.1 Calibration Procedures Compared

**Note:** Calibration is optimized if performed at the same temperature as operating conditions.

Five calibration procedures are presented in this manual. Table 3 summarizes each method and presents them in recommended order for lowest cost and least calibration time. Calibration using user-prepared formazin or StablCal Stabilized Formazin is recommended for regulatory reporting purposes.

<table>
<thead>
<tr>
<th>Calibration Type</th>
<th>Time*</th>
<th>EPA Reporting</th>
<th>Standards Required</th>
<th>Reagent Cost*</th>
<th>Accessory Cost*</th>
<th>Accessories Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>StablCal Standards</td>
<td>B</td>
<td>Yes</td>
<td>1</td>
<td>C</td>
<td>B</td>
<td>Cal Cylinder, StablCal standard</td>
</tr>
<tr>
<td>User-prepared</td>
<td>C</td>
<td>Yes</td>
<td>2</td>
<td>B</td>
<td>B</td>
<td>Cal Cylinder, TenSette® Pipet, 4000 NTU Formazin</td>
</tr>
<tr>
<td>ICE-PIC™/870 Module</td>
<td>A</td>
<td>No</td>
<td>1</td>
<td>A</td>
<td>C</td>
<td>ICE-PIC/870 Module</td>
</tr>
<tr>
<td>Comparative</td>
<td>C</td>
<td>Yes</td>
<td>1</td>
<td>A</td>
<td>A</td>
<td>None</td>
</tr>
<tr>
<td>Multi-turb</td>
<td>B</td>
<td>Yes</td>
<td>1</td>
<td>C</td>
<td>B</td>
<td>Cal Cylinder, StablCal standard</td>
</tr>
</tbody>
</table>

* “A” in this category denotes fastest calibration time or lowest cost.

**Note:** Performance Specifications are based on formazin or stabilized formazin standards.

Similarly, two calibration curve verification methods are presented in this manual, as described Table 4 (“A” denotes the best in each category).

<table>
<thead>
<tr>
<th>Type</th>
<th>Time</th>
<th>Standards Required</th>
<th>Reagent Cost</th>
<th>Accessory Cost</th>
<th>Accessories Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>StablCal</td>
<td>B</td>
<td>1</td>
<td>C</td>
<td>B</td>
<td>Cal Cylinder, StablCal standard</td>
</tr>
<tr>
<td>ICE-PIC/870 Module</td>
<td>A</td>
<td>1</td>
<td>A</td>
<td>C</td>
<td>ICE-PIC/870 Module</td>
</tr>
</tbody>
</table>
For regulatory reporting, the user-prepared formazin or StablCal Stabilized Formazin calibration is recommended. The StablCal calibration is the simplest as it involves the use of only one standard (1.00 or 20.0 NTU). The comparative calibration, although EPA-approved, is very susceptible to error and is not recommended.

3.1.2 Calibration Guidelines

To achieve the most accurate calibrations:

- Always clean the photocell window per the instructions in Section 5.1.2 Cleaning the LED Module and Photocell Window. Rinse the photocell with deionized water and dry with a soft, lint-free cloth before calibrating.

- Always clean the turbidimeter body and calibration cylinder per the instructions in Section 5.1.3 Cleaning the Turbidimeter Body and Bubble Trap.

- Rinse the calibration cylinder and turbidimeter body with deionized water immediately before use.

- Store the calibration cylinder upside-down to minimize contamination between calibrations.

- Do not stir or mix dilution water. Noisy (fluctuating) readings will result.

- Gently invert StablCal standards for 1 minute before opening. Do not shake. This ensures a consistent turbidity of the standard.

- If the 20.0 NTU standard is allowed to sit in the Calibration Cylinder for more than 15 minutes, it must be remixed (gently swirled in the calibration cylinder) before use to ensure a consistent turbidity.

- Discard all standards after use per the instructions on the container. Never transfer the standard back into its original container. Contamination will result.

- Before any calibration, zero the electronics per the instructions in Section 3.1.3 Zero Electronics.
3.1.3 Zero Electronics

To compensate for light or other interference in turbidity readings, the electronics must be “zeroed” as part of the normal calibration procedure. Zero the electronics as follows:

**Note:** Dark values are defined as the light detected by the instrument when the lamp is not lit.

1. Press the **MENU** key to access the **MAIN MENU**. Select **SENSOR MENU** and press the **ENTER** key.
2. Select the sensor to be calibrated using the arrow keys and press the **ENTER** key.
3. Select **CALIBRATION** from the menu choices and press **ENTER**.
4. Move the pointer to **ZERO ELECTRONICS** and press the **ENTER** key.
5. Make sure the turbidimeter head is aligned on the calibration cylinder and press the **ENTER** key to continue. The display will show **PLEASE WAIT** for approximately 30 seconds while dark values are read. **Do not remove the turbidimeter head during this waiting period.** If the head is removed while **PLEASE WAIT** is shown on the display, repeat this step.
6. Press **ENTER** to return to the **CALIBRATION** menu.

3.2 Calibration Procedures

Five calibration procedures are presented in this section. *Table 3 in Section 3.1* describes the benefits of each procedure. Calibration using user-prepared formazin or StablCal Stabilized Formazin is recommended for regulatory reporting purposes.

3.2.1 StablCal Calibration Procedure—EPA Accepted for Reporting

This procedure requires 1 liter of 20-NTU StablCal standard. No other standards are required. Use the StablCal Calibration method for simple, quick calibration. A StablCal Standard may be used to calibrate for reporting purposes as cited in EPA-accepted Hach method 8195. Like the Comparative Calibration method, the turbidity reading for a single calibration point is adjusted to a known value. Since the value of the StablCal Stabilized Formazin Standard is specified, variables introduced when mixing user-prepared formazin are avoided. **Do not use user-prepared formazin or 4000-NTU formazin with this procedure.**

An optional calibration kit containing reagents necessary for this procedure is available. This StablCal Calibration Kit contains a 1-liter bottle of 20.0-NTU StablCal and a 1-liter bottle of 0.50-NTU StablCal. A Calibration Cylinder may also be ordered if needed. See *REPLACEMENT PARTS AND REAGENTS* on page 95.
Perform the StablCal calibration method as follows:

**Note:** The Hold Outputs feature is automatically enabled during the zero electronics and calibration procedure, holding attached SOM outputs at their pre-calibration settings.

1. Zero the electronics as described in Section 3.1.3.
2. Press the **MENU** key to access the MAIN MENU. Select SENSOR MENU and press the **ENTER** key.
3. Select the sensor to be calibrated using the arrow keys and press **ENTER**.
4. Select **CALIBRATION** from the menu choices and press **ENTER**.
5. Move the pointer to **STABLCAL/COMPARATIVE CAL** and press **ENTER** to begin the calibration procedure. During calibration, the instrument will automatically switch to a 6-second signal average. After calibration, the signal average will revert to the value set prior to calibration.
6. The display will prompt **ENTER CALIBRATION STANDARD VALUE.** Use the arrow keys to enter 20.00, then press **ENTER** to accept the calibration standard value.

**Note:** 1.0-NTU StablCal (Cat. No. 26598-53) may be used in place of 20.0-NTU StablCal, however, the accuracy of this method is valid only near the calibration point. The specified accuracy of the 1720D/L may not be valid over the full operating range when this calibration method is used. Enter 1.000 if calibrating with 1.0-NTU StablCal.

7. The display will prompt **PLACE TURB HEAD ON CAL CYLINDER OR BODY.** Gently mix a one liter bottle of StablCal standard. Pour it into a clean, calibration cylinder. Pour slowly and carefully to minimize bubbles.

**Note:** The StablCal standard is premeasured into a 1-liter container. To use it, simply mix by inverting the bottle 50 times, then pour the entire contents into a calibration cylinder. Do not shake.

8. Remove the head assembly from the turbidimeter body. Clean the photocell window per the instructions in Section 5.1.2 on page 75. Check the lamp and lens for scaling or filming, and clean them if necessary (see Section 5.1 Scheduled Maintenance).
SECTION 3, continued

9. Place the head assembly on the calibration cylinder. Gently tap the cylinder to free any bubbles adhering to the photocell window.

10. Press ENTER to begin reading the StablCal standard.

Note: To exit without updating the calibration, move the pointer to ABORT CALIBRATION and press the ENTER key.

11. After waiting a minimum of one minute, press ENTER to accept the reading of the StablCal standard. The displayed value is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed for stability purposes only.

12. If the calibration was performed correctly, the display will show SUCCESSFUL CAL. Press ENTER to accept the calibration.

13. Input three alpha characters (such as initials) to complete the required information and store the calibration in memory. If an improper calibration is detected, the message QUESTIONABLE CAL will be displayed. See Questionable Cal on page 80 in this manual for more information.

Note: The Hold Outputs feature is automatically set to 5 minutes after a calibration is accepted or aborted, to allow time for the turbidimeter head to be placed on the body. To cancel Hold Outputs immediately, see Section 2.6.6 Hold Outputs.

14. Replace the instrument head assembly on the turbidimeter body and press the DISPLAY key. The instrument is now calibrated.

15. Discard the StablCal standard according to the directions on the standard bottle. Rinse the calibration cylinder with deionized water and store upside down to minimize dust buildup.

3.2.2 User-prepared Calibration Procedure—EPA-approved for Reporting

This procedure requires the user to dispense 5 mL of 4000-NTU formazin into a calibration cylinder. If you are uncomfortable pipeting solutions, use the StablCal procedure described in Section 3.2.1. Do not use StablCal standards with the User-prepared Calibration procedure, instead see Section 3.2.1.

An optional calibration kit containing all components necessary for the User-prepared Calibration procedure is available (Cat. No. 44156-00). This Formazin Calibration Kit contains a TenSette Pipet, a 500-mL bottle of 4000-NTU Formazin Primary Standard, and a calibration cylinder. Each component may also be ordered separately as follows:

- Formazin Primary Standard (500 mL, 4000-NTU) - Cat. No. 2461-49
- Calibration Cylinder - Cat. No. 44153-00
- TenSette Pipet, 1.0 to 10.0 mL - Cat. No. 19700-10
- TenSette Pipet Tips, 1.0 to 10.0 mL (50/pkg) - Cat. No. 25588-00

Note: See Section 3.6.1 on page 64 for instructions for preparing 4000-NTU formazin stock in the laboratory.
Perform the user-prepared calibration method as follows:

*Note:* The Hold Outputs feature is automatically enabled during the zero electronics and calibration procedure, holding attached SOM outputs at their pre-calibration settings.

1. Zero the electronics as described in *Section 3.1.3*.

2. Press the **MENU** key to access the **MAIN MENU**. Select **SENSOR MENU** and press the **ENTER** key.

3. Select the sensor to be calibrated using the arrow keys and press **ENTER**.

4. Select **CALIBRATION** from the menu choices and press **ENTER**.

5. Move the pointer to **USER PREPARED CAL** and press **ENTER** to begin the calibration procedure. During calibration, the instrument will automatically switch to a 6-second signal average. After calibration, the signal average will revert to the value set prior to calibration.

6. The display will prompt **FILL CAL CYLINDER WITH 1 LITER OF DI WATER**. Accurately measure 1.0 liter of low turbidity dilution water and pour it into a clean, calibration cylinder. Pour carefully to minimize bubbles.

*Note:* See Preparing Dilute Formazin Standards on page 65 for information on preparing dilution water.

7. Remove the head assembly from the turbidimeter body. Clean the photocell window per the instructions in *Section 5.1.2* on page 75. Check the lamp and lens for scaling or filming, and clean them if necessary (see *Section 5.1 Scheduled Maintenance*).

8. Place the head assembly on the calibration cylinder. Gently tap the cylinder to free any bubbles adhering to the photocell window.

9. Press **ENTER** to begin reading the dilution water value.

*Note:* To exit without updating the calibration, move the pointer to **ABORT CALIBRATION** and press the **ENTER** key.

10. After waiting a minimum of one minute, press **ENTER** to accept the reading of the dilution water. The value displayed is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed for stability purposes only.
11. The display will prompt **DISPENSE 5 mL OF 4000 FORMAZIN INTO CAL CYLINDER AND SWIRL.** Attach a clean, dry pipet tip to the end of a TenSette Pipet. Set the dispenser knob to the 5.0-mL position. Gently invert the 4000-NTU formazin bottle 50 times to mix the solution. Depress the pipet plunger and immerse the end of the tip one-half inch into the 4000-NTU formazin. Slowly release the plunger to draw 5.0 mL of 4000-NTU formazin into the tip.

12. Set the pipet knob to the 6-mL position to ensure all the 4000-NTU formazin is dispensed. Lift the turbidimeter head assembly out of the calibration cylinder and smoothly depress the pipet plunger to dispense the 4000-NTU formazin into the calibration cylinder.

13. Gently swirl the formazin solution in the cylinder and replace the head assembly.

14. Press **ENTER** to begin reading the 20-NTU standard.

**Note:** To exit without updating the calibration, move the pointer to **ABORT CALIBRATION** and press the **ENTER** key.

15. After waiting a minimum of one minute, press **ENTER** to accept the value of the 20-NTU standard. The value displayed is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed only for stability purposes.

16. If the calibration was performed correctly, the display will show **SUCCESSFUL CAL.** Press **ENTER** to accept the calibration.

17. Input three alpha characters (such as initials) to complete the required information and store the calibration in memory. If an improper calibration is detected, the message **QUESTIONABLE CAL** will be displayed. See **Questionable Cal** on page 80 in this manual for more information.

18. Replace the instrument head assembly on the turbidimeter body and press the **DISPLAY** key. The instrument is now calibrated.

19. Discard the formazin standard according to the directions on the standard bottle. Rinse the calibration cylinder with deionized water and store upside down to minimize dust buildup.

**Note:** The Hold Outputs feature is automatically set to 5 minutes after a calibration is accepted or aborted to allow time for the turbidimeter head to be placed on the body. To cancel Hold Outputs immediately, see Section 2.6.6 Hold Outputs.
3.2.3 ICE-PIC™/870 Non-Reporting Calibration Procedure

The optional ICE-PIC/870 module allows the 1720D/L turbidimeter to be calibrated and verified without the use of formazin or StablCal standards. This method is not approved as a primary calibration method by the U.S. Environmental Protection Agency or Standard Methods for reporting purposes. It may be used, however, to calibrate for process control applications where agency reporting is not required (such as individual filter effluents in a drinking water plant).

Three ICE-PIC/870 modules are available for use with the 1720D/L, however, only the 20.0-NTU ICE-PIC/870 module is recommended for calibration where specified accuracy is required across the full operating range of the instrument. See REPLACEMENT PARTS AND REAGENTS on page 95.

- ICE-PIC/870 Module, 20.0 NTU
- ICE-PIC/870 Module, 1.0 NTU
- ICE-PIC/870 Module, 0.5 NTU

Perform the ICE-PIC/870 calibration method as follows:

Note: The Hold Outputs feature is automatically enabled during the zero electronics and calibration procedure, holding attached SOM outputs at their pre-calibration settings.

1. Zero the electronics as described in Section 3.1.3.

2. Press the MENU key to access the MAIN MENU. Select SENSOR MENU and press the ENTER key.

3. Select the sensor to be calibrated using the arrow keys and press ENTER.

4. Select CALIBRATION from the menu choices and press ENTER.

5. Move the pointer to STABLCAL/COMPARATIVE CAL and press ENTER to begin the calibration procedure. During calibration, the instrument will automatically switch to a 6-second signal average. After calibration, the signal average will revert to the value set prior to calibration.

6. The display will prompt ENTER CALIBRATION STANDARD VALUE. Use the arrow keys to enter 20.00, followed by ENTER to accept the calibration standard value.

Note: A 1.0-NTU or 0.5-NTU ICE-PIC/870 Module may be used in place of the 20.0-NTU Module, however, the accuracy of this method is valid only near the calibration point. The specified accuracy of the 1720D/L may not be valid over the full operating range when this calibration method is used. Enter 1.000 or 0.500 if calibrating with a 1.00-NTU or 0.50-NTU ICE-PIC/870 Module, respectively.

7. The display will prompt PLACE TURB HEAD ON CAL CYLINDER OR BODY. Remove the head assembly from the turbidimeter body. Clean the photocell window per the instructions in Section 5.1.2 Cleaning the LED Module and Photocell Window, and dry with a soft, lint-free cloth. Check the lamp and lens for scaling or filming, and clean them if necessary (see Section 5.1 Scheduled Maintenance).
8. Remove the protective cover from the ICE-PIC/870 module. Do not touch any of the optical components of the ICE-PIC/870 module, handle the device by the edges only. Place the ICE-PIC/870 module into the turbidimeter body with the alignment tabs of the ICE-PIC/870 module resting on the alignment pins of the turbidimeter body.

9. Place the turbidimeter head on the ICE-PIC/870 module with the photodetector inserted into the hole in the top. Align the head assembly so the glass surface of the photodetector faces toward the center of the ICE-PIC/870 module.

10. Press ENTER to begin reading the turbidity.

Note: To exit without updating the calibration, move the pointer to ABORT CALIBRATION and press the ENTER key.

11. After waiting a minimum of one minute, press ENTER to accept the reading of the ICE-PIC/870 module. The value displayed is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed for stability purposes only.

12. If the calibration was performed correctly, the display will show SUCCESSFUL CAL. Press ENTER to accept the calibration.

13. Input three alpha characters (such as initials) to complete the required information and store the calibration in memory. If an improper calibration is detected, the message QUESTIONABLE CAL will be displayed. See Questionable Cal on page 80 in this manual for more information.

Note: The Hold Outputs feature is automatically set to 5 minutes after a calibration is accepted or aborted, to allow time for the turbidimeter head to be placed on the body. To cancel Hold Outputs immediately, see Section 2.6.6 Hold Outputs.

14. Remove the turbidimeter head from the ICE-PIC/870 module and immediately replace the protective cover on the ICE-PIC/870 module.

15. Replace the instrument head assembly on the turbidimeter body and press the DISPLAY key. The instrument is now calibrated.
SECTION 3, continued

3.2.4 Comparative Calibration Procedure

Calibration by comparison should be used only when a Formazin calibration kit is not available or when recommended or specified by regulatory agencies.

This method permits the sample water turbidity to be determined using a laboratory turbidimeter. The value determined by the laboratory turbidimeter is then entered into the 1720D/L Turbidimeter and the slope of the existing 1720D/L calibration is adjusted. This practice is approved by Standard Methods.

The accuracy of this method is valid only near the calibration point (the value read by the laboratory turbidimeter). The specified accuracy of the 1720D/L may not be valid over the full operating range when this calibration method is used.

- Before performing this method, make sure the laboratory turbidimeter to be used is calibrated properly with primary turbidity standards according to the manufacturer's directions.
- Sample cells for the laboratory instrument must be free from dirt, fingerprints and scratches.
- For greatest accuracy and convenience, move the laboratory instrument to a location close to the on-line unit(s) to be calibrated.
- Make sure the time between measurement with the laboratory turbidimeter and making adjustments on the on-line instrument is minimal.
- Clean the photocell window before taking readings and before calibration.
- Maintain the same physical conditions throughout the calibration.

Perform the comparative calibration method as follows:

1. Zero the electronics as described in Section 3.1.3.
2. Press the DISPLAY key to return to the display mode.
3. Remove the head assembly from the turbidimeter body. Clean the photocell window per the instructions in Section 5.1.2 on page 75. Check the lamp and lens for scaling or filming, and clean them if necessary (see Section 5.1 Scheduled Maintenance).
4. Place the head assembly back on the turbidimeter body.
5. Take a grab sample from the 1720D/L sample outlet line.
6. Turn off the flow to the 1720D/L turbidimeter. Take care to avoid introducing air bubbles into the sample.
7. Record the current 1720D/L NTU reading.
8. Immediately measure the turbidity in the laboratory instrument and record the stable reading. If the 1720D/L reading differs from the laboratory turbidimeter reading by more than 5%, continue with the remaining steps of this procedure.
9. Press the MENU key to access the MAIN MENU. Select SENSOR MENU and press the ENTER key.
10. Select the sensor to be calibrated using the arrow keys and press ENTER.

11. Select CALIBRATION from the menu choices and press ENTER.

12. Move the pointer to STABLCAL/COMPARATIVE CAL and press ENTER to begin the calibration procedure. During calibration, the instrument will automatically switch to a 6-second signal average. After calibration, the signal average will revert to the value set prior to calibration.

13. The display will prompt ENTER CALIBRATION STANDARD VALUE. Use the arrow keys to enter the value displayed by the laboratory turbidimeter. Press ENTER to accept the calibration standard value.

14. The display will prompt PLACE TURB HEAD ON CAL CYLINDER OR BODY. Ensure the 1720D/L head is placed on the turbidimeter body.

15. Press ENTER to begin reading the comparative solution.

Note: To exit without updating the calibration, move the pointer to ABORT CALIBRATION and press the ENTER key.

16. After waiting a minimum of one minute, press ENTER to accept the reading. The value displayed is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed for stability purposes only.

17. If the calibration was performed correctly, the display will show SUCCESSFUL CAL. Press ENTER to accept the calibration.

18. Input three alpha characters (such as initials) to complete the required information and store the calibration in memory. If an improper calibration is detected, the message QUESTIONABLE CAL will be displayed. See Questionable Cal on page 80 in this manual for more information. Press the DISPLAY key. The instrument is now calibrated.

Note: The Hold Outputs feature is automatically set to 5 minutes after a calibration is accepted or aborted, to allow time for the turbidimeter head to be placed on the body. To cancel Hold Outputs immediately, see Section 2.6.6 Hold Outputs.
3.2.5 Multiple Turbidimeter Calibration Procedure

This procedure allows up to eight 1720C, 1720D, or 1720D/L turbidimeters to be calibrated using a single 1-liter bottle of StablCal standard and one optional calibration cylinder. Each instrument must be calibrated sequentially (one after another), within one hour of opening the StablCal standard bottle. A new 1-liter bottle of StablCal is required for each additional set of eight turbidimeters, to meet the published accuracy specifications of the turbidimeter.

An optional calibration kit containing all components necessary to calibrate up to eight turbidimeters is available (Cat. No. 26596-00). Individual components may also be ordered separately as indicated below:

- StablCal Standard, 20.0 NTU (1 L) - Cat. No. 26601-53
- Calibration Cylinder - Cat. No. 44153-00

Perform a multiple turbidimeter calibration as follows:

1. Gently invert a 1-liter bottle of 20.0-NTU StablCal standard 50 times. Pour it into a clean calibration cylinder. Pour slowly and carefully to minimize bubbles.

   Note: The StablCal standard is premeasured into a 1-liter container. To use it, simply mix by inverting the bottle 50 times, then pour the entire contents into a calibration cylinder. Do not shake.

2. Follow the instructions in Section 3.2.1 StablCal Calibration Procedure—EPA Accepted for Reporting to calibrate the first turbidimeter. Do not discard the StablCal standard solution after this procedure.

3. Repeat step 2 for each additional turbidimeter (up to 8 total). If more than 8 turbidimeters are being calibrated, discard the StablCal standard after 8 turbidimeter calibrations according to the directions on the standard bottle. Rinse the calibration cylinder with deionized water and dry with a lint free cloth. Gently mix and pour a new 1-liter bottle of 20.0-NTU StablCal standard solution for the next eight turbidimeters.

4. After all calibrations are complete, discard the StablCal standard according to the directions on the standard bottle. Rinse the calibration cylinder with deionized water and store upside down to minimize dust buildup.

3.3 Calibration Curve Verification Procedures

3.3.1 StablCal® Calibration Verification Procedure

Perform this procedure to verify instrument accuracy below 1.0 NTU using one of the following standards:

Note: Standards with NTU values below 1.0 NTU will remain suspended for 60 minutes before requiring remixing.

- 1.0 NTU StablCal Standard - Cat. No. 26598-53
- 0.50 NTU StablCal Standard - Cat. No. 26980-53
- 0.30 NTU StablCal Standard - Cat. No. 26979-53
- 0.1 NTU Certified StablCal Standard - Cat. No. 27233-53
Use StablCal Standards for this procedure. Do not use other turbidity standards as they may not yield accurate results due to the nature of the materials used in the manufacture of these products.

1. Turn off the sample flow to the turbidimeter.

2. Place a container underneath the turbidimeter body. Remove the drain plug from the bottom of the body (release the lock on the bottom of the plug and move the plug back and forth to ease it out) and drain the sample.

3. Perform the cleaning procedure specified in Section 5.1.3 on page 76. If the turbidimeter body is not clean this verification will not work.

4. After cleaning, replace the plug and lock it into place.

5. Gently invert a 1-liter bottle of 1.0 NTU StablCal Standard 50 times. Invert carefully to avoid creating bubbles in the standard. Do not shake!

6. Carefully pour just enough of the 1.0 NTU StablCal Standard into the turbidimeter body to bring the level up to the overflow weir (inside the turbidimeter body). This will equal approximately one liter.

7. Check the photocell for film or debris. Clean if necessary (see Section 5.1.3 on page 76).

8. Place the turbidimeter head on the body. Make sure the head is seated properly by ensuring it is lined up with the bubble trap cover.

9. Wait approximately 3-10 minutes for any bubbles to dissipate and the reading to stabilize.

10. The displayed value should be 1.00 ±0.05 NTU (0.95-1.05 NTU).

   **Note:** The accuracy of the StablCal Standard is ±0.05 NTU (0.95-1.05 NTU).

11. If the reading is not 1.00 ±0.05 NTU (0.95-1.05 NTU), recalibrate the instrument.

12. Discard the StablCal Standard according to the instructions on the package and rinse the turbidimeter body well with deionized water. Restore sample flow.

### 3.3.2 ICE-PIC™/870 Calibration Verification Procedure

The optional ICE-PIC/870 module offers a quick and easy method of calibration verification. There is no need to stop or divert sample flow or to drain the turbidimeter body. To ensure instrument stability, the module is designed to be placed inside the 1720D/L turbidimeter body. The module may also be placed on a flat surface for use.
Three ICE-PIC/870 modules are available, however only the 20.0-NTU ICE-PIC/870 module is recommended for verification of the 1720D/L turbidimeter. See REPLACEMENT PARTS AND REAGENTS on page 95.

- ICE-PIC/870 Module, 20 NTU
- ICE-PIC/870 Module, 1.0 NTU
- ICE-PIC/870 Module, 0.5 NTU

Perform an ICE-PIC/870 module calibration verification as follows:

1. Activate the Hold Outputs feature to hold attached SOM outputs at their pre-verification settings. See Section 2.6.6 Hold Outputs on page 32.

2. Remove the head assembly from the turbidimeter body.

3. Use a soft, lint-free cloth to remove ALL moisture from the photodetector and the turbidimeter head. Do not allow any moisture to remain on the photodetector or turbidimeter head. Moisture introduced into the components of the ICE-PIC/870 module will negatively affect performance. The module will not operate properly if the optical components have scratches, smudges, water drops, or other debris on them.

4. Place the ICE-PIC/870 module into the turbidimeter body with the alignment tabs of the ICE-PIC/870 module resting on the alignment pins of the turbidimeter body.

5. Remove the protective cover from the ICE-PIC/870 module. Do not touch any of the optical components of the ICE-PIC/870 module. Handle the device by the edges only.

6. Place the turbidimeter head on the ICE-PIC/870 module with the photodetector inserted into the hole in the top. Align the head assembly so the glass surface of the photodetector faces toward the center of the ICE-PIC/870 module.

7. After waiting a minimum of one minute, record the displayed turbidity value. Refer to the documentation provided with the ICE-PIC/870 module to determine acceptable NTU values for each available module.

8. If the reading is within the specified range, the calibration verification is complete. If the reading is not within specifications, recalibrate the turbidimeter with StablCal® Stabilized Formazin or user-prepared formazin and repeat this procedure. Refer to the ICE-PIC/870 module manual for more information.

9. Remove the turbidimeter head from the ICE-PIC/870 module and immediately replace the protective cover on the ICE-PIC/870 module.

10. Remove the ICE-PIC/870 module from the turbidimeter module.

11. Reinstall the turbidimeter head on the turbidimeter body.

12. Deactivate the Hold Outputs feature. See Section 2.6.6 Hold Outputs on page 32.
3.4 Calibration History

3.4.1 Viewing the Calibration History Log

The view calibration history log feature allows the details of the last 8 calibrations to be displayed on the AquaTrend. Calibrations are added so that the newest calibration is displayed first, and the oldest calibration is displayed last. After eight calibrations, the oldest calibration is deleted.

The details displayed in each calibration log entry include:
- Calibration type: User-prepared Cal or StablCal/Comparative Cal
- Date and time: Date/time calibration was completed and I.D. of person who performed the calibration
- Calibration Standard: Dilution water and the standard are displayed for User-Prepared Cal
- Gain Correction factor: 1.0 indicates default gain
- Error: See Section 6.4 Troubleshooting in this manual for more information.

To view the details of the last eight calibrations, perform the following steps:
1. Press the MENU key to access the MAIN MENU. Select SENSOR MENU and press the ENTER key.
2. Select the desired sensor using the arrow keys and press the ENTER key.
3. Select CALIBRATION from the menu choices and press ENTER.
4. Move the pointer to CAL HISTORY and press ENTER. The details of the latest calibration are displayed.
5. If the details of another calibration are available, the prompt shows VIEW PREVIOUS CAL. Press ENTER to view the previous calibration. Repeat this step until all calibration details have been viewed, or press EXIT to return to the calibration menu.
6. At the final calibration history screen, the prompt shows RETURN. Press ENTER to return to the calibration menu.
3.4.2 Printing Calibration History Log

The print calibration history log feature allows the details of the last 8 calibrations to be sent to a computer or printer via the SIO. Calibrations are printed so that the newest calibration is printed first, and the oldest calibration is printed last. The time/date of each calibration separates each calibration log entry. The same information displayed in Section 3.4.1 is printed.

To print the details of the last 8 calibrations, perform the following steps:

1. Press the **MENU** key to access the **MAIN MENU**. Select **SENSOR MENU** and press the **ENTER** key.
2. Select the desired sensor using the arrow keys and press the **ENTER** key.
3. Select **CALIBRATION** from the menu choices and press **ENTER**.
4. Move the pointer to **PRINT CAL HISTORY** and press **ENTER**. The display shows **PLEASE WAIT** while the calibration history log is printed.

A sample printout is shown below:

```
[1]1720DL V2.3 #1_1720DL
[1]DATE: 04/06/99 12:01 ABC
[1]STABLCAL/COMPARATIVE CAL
[1]CAL STD: 0.900
[1]GAIN: 1.018
[1]ERROR: NONE
[1]DATE: 04/06/99 11:56 ABC
[1]STABLCAL/COMPARATIVE CAL
[1]CAL STD: 20.00
[1]GAIN: 0.994
[1]ERROR: NONE
[1]DATE: 04/06/99 11:51 ABC
[1]USER PREPARED CAL
[1]CAL STD: 0.215 19.90
[1]GAIN: 0.999
[1]ERROR: NONE
[1]DATE: 01/01/00 00:00 ***
[1]STABLCAL/COMPARATIVE CAL
[1]CAL STD: 20.00
[1]GAIN: 1.000
[1]ERROR: NONE
```
3.5 Restoring the Default Gain

The default calibration gain can be restored by selecting RESTORE DEFAULT GAIN from the calibration menu, then selecting YES. This selection sets the calibration gain (also called the calibration correction factor) back to 1.0. This is useful when a calibration has been done improperly and 100 NTU or -100 NTU are always displayed. Note that the default gain is NOT the factory calibration, so the instrument must be calibrated after performing this operation. See Section 3.2 on page 49 for calibration procedures.

The following screen is displayed in the calibration history log after a restore default gain operation has been performed.

3.6 Preparing Formazin Standards

DANGER
To familiarize yourself with handling precautions, dangers and emergency procedures, always review the Material Safety Data Sheets prior to handling containers, reservoirs, and delivery systems that contain chemical reagents and standards. Protective eye wear always is recommended when contact with chemicals is possible.

ADVERTENCIA
Para familiarizarse con las precauciones de manipulación, los peligros y los procedimientos de emergencia, siempre estudie las Hojas de Datos de Seguridad de los Materiales antes de manipular recipientes, depositum y systemizes de entrega que contengan reactivos y patrones químicos. Siempre se recomienda el uso de protectores oculares cuando sea posible el contacto con productos químicos.

AVISO
Para familiarizar-se com as precauções de manipulação, riscos e procedimentos de emergência, examine sempre o Folheto de Dados de Segurança antes de manipular os recipientes, tanques e sistemas de distribuição que contenham reagentes químicos e outros elementos padronizados. Se recomenda sempre o uso de protetores para olhos, quando possa acontecer contato com os produtos químicos.

ATTENTION
Pour se familiariser avec les précautions à prendre lors de la manipulation, les dangers et les procédures d’urgence, toujours lire les Fiches de Données de Sécurité de manipuler les récipients, les réservoirs et les systèmes de distribution contenant les réactifs chimiques et les solutions étalons. Il est toujours recommandé de porter des lunettes de protection lorsqu’un contact avec les produits chimiques est possible.

WARNHINWEIS
Es wird dringend empfohlen, die Sicherheitsdatenblätter vor der Handhabung von Behältern, Tanks und Zufuhrsystemen, die chemische Reagenzien und Standards enthalten, aufmerksam durchzulesen, damit Sie sich mit dem beim Umgang mit diesen Chemikalien notwendigen Vorsichtsmaßnahmen, Risiken und Notfallschutzmaßnahmen vertraut machen. Es wird empfohlen, in allen Situationen, in denen mit einem Kontakt mit Chemikalien zu rechnen ist, eine Schutzbrille zu tragen.
Formazin is the recognized primary standard for turbidity. Formazin standards can be prepared at turbidity values up to 4000 NTU. A 4000 NTU formazin stock solution is available and can be diluted to the appropriate NTU values, see Section 3.6.2 Preparing Dilute Formazin Standards for dilution instructions.

Reagents and apparatus are available from Hach. Obtain descriptions and catalog numbers from REPLACEMENT PARTS AND REAGENTS on page 95.

Formazin stock solution can be made on-site as detailed in Section 3.6.1 (refer to the MSDS supplied with the formazin for appropriate safety equipment and precautions).

3.6.1 Preparing 4000 NTU Formazin Stock Solution

If you prefer to make the 4000 NTU formazin stock solution instead of purchasing it from Hach, use the following procedure. Very accurate measurements and consistent lab techniques must be used. Do not deviate from the presented procedure.

Required Reagents and Apparatus:
- Hydrazine sulfate (N₂H₄·H₂SO₄), reagent grade, 5.000 g
- Hexamethylenetetramine, pure, 50.000 g
- Volumetric flask, 1-liter, 1
- Volumetric flask, 500-mL, 1

1. Dissolve 5.000 grams of reagent grade hydrazine sulfate (N₂H₄·H₂SO₄) in the Class A 1-liter flask containing about 400 mL of ultra-filtered deionized water.

2. Dissolve 50.000 grams of pure (>99% purity) hexamethylenetetramine in the 500-mL flask containing about 400 mL of ultra-filtered deionized water.

3. Pour the hexamethylenetetramine solution into the 1-liter volumetric flask containing the hydrazine sulfate solution. Rinse the flask that contained the hexamethylenetetramine with small aliquots of ultra-filtered deionized water, adding these rinsings to the hydrazine sulfate solution. Dilute to the mark with ultra-filtered deionized water.

4. Stopper the flask and gently invert several times to mix.

5. Allow the solution to stand for 48 hours at 25 ±1 °C (68 to 72 °F). During this time, the white polymer suspension will develop. The resulting standard is 4000 NTU.

6. Immediately before dilution, invert the flask containing the stock suspension to mix.

7. Dilute the stock suspension before use with ultra-filtered deionized water to achieve a standard of the desired NTU value.
3.6.2 Preparing Dilute Formazin Standards

Dilution rates for several standard suspensions are listed below. Clean glassware and precise measurements are critical in accurately preparing standards. Dilution water purity also is extremely important. Thoroughly mix the 4000 NTU stock suspension before removing a portion for dilution.

### NTU Value | mL of 4000 NTU Stock per Liter
---|---
100 | 25.0
50 | 12.5
20 | 5.0
10 | 2.5
4 | 1.00
2 | 0.50

**Example:**
To prepare a 20.0 NTU standard, use a Class A pipet to measure 5.00 mL of 4000 NTU stock solution into a 1-liter flask. Fill to the mark with ultra-filtered dilution water. Stopper the flask and invert several times to mix.

**Notes**

- Making standards below 2 NTU is not recommended. The level of precision and cleanliness required makes accurate and repeatable preparation of low turbidity standards very difficult. Discrepancies between the intended value of the standard and the instrument reading may be substantial and are therefore not reliable for checking instrument accuracy.

- Dilution water turbidity may be significant in the preparation of a 2 NTU standard. Ultra-filtered water prepared through a 0.2 µm filter is recommended. Measure the dilution water turbidity on a calibrated laboratory turbidimeter. Add the dilution water turbidity to the nominal value of the standard prepared.

- Formazin standards at 2 NTU are stable for only a short time. Prepare standards immediately before use and discard after use. These standards cannot be stored for long-term use.

**Important Note:** Hach Company recommends only the use of formazin or StabCal Stabilized Formazin Standards for the calibration of Hach turbidimeters. Hach Company cannot guarantee the performance of the turbidimeter if calibrated with co-polymer styrenedivinylbenzene beads or other suspensions.
Some of the following manual sections contain information in the form of warnings, cautions and notes that require special attention. Read and follow these instructions carefully to avoid personal injury and damage to the instrument. Only personnel qualified to do so, should conduct the installation/maintenance tasks described in this portion of the manual.

Certains des chapitres suivants de ce mode d'emploi contiennent des informations sous la forme d’avertissements, messages de prudence et notes qui demandent une attention particulière. Lire et suivre ces instructions attentivement pour éviter les risques de blessures des personnes et de détérioration de l’appareil. Les tâches d’installation et d’entretien décrites dans cette partie du mode d’emploi doivent être seulement effectuées par le personnel qualifié pour le faire.

Algunos de los capítulos del manual que presentamos contienen información muy importante en forma de alertas, notas y precauciones a tomar. Lea y siga cuidadosamente estas instrucciones a fin de evitar accidentes personales y daños al instrumento. Las tareas de instalación y mantenimiento descritas en la presente sección deberán ser efectuadas únicamente por personas debidamente cualificadas.

Einige der folgenden Abschnitte dieses Handbuchs enthalten Informationen in Form von Warnungen, Vorsichtsmaßnahmen oder Anmerkungen, die besonders beachtet werden müssen. Lesen und befolgen Sie diese Instruktionen aufmerksam, um Verletzungen von Personen oder Schäden am Gerät zu vermeiden. In diesem Abschnitt beschriebene Installations- und Wartungsaufgaben dürfen nur von qualifiziertem Personal durchgeführt werden.

Algumas das seguintes secções do manual contêm informações em forma de advertências, precauções e notas que requerem especial atenção. Leia e siga atentamente as presentes instruções para evitar ferimentos pessoais e não danificar o instrumento. As tarefas de instalação/manutenção descritas nesta parte do manual só poderão ser executadas por pessoal qualificado para o fazer.
4.1 ⚠️ General Installation Information

The nature of tasks described in this section of the manual require individuals to be technically knowledgeable of the associated dangers. Burns, shock, eye damage, fire and chemical exposure may occur if this work is not done by qualified personnel. Hach Company assumes individuals performing these tasks are qualified and aware of proper safety procedures. Always review appropriate Material Safety Data Sheets (MSDS) before working with chemicals.

**DANGER**
This instrument should be installed by qualified technical personnel to ensure adherence to all applicable electrical and plumbing codes.

**PELIGRO**
Este instrumento debe ser instalado por personal técnico capacitado para asegurar el cumplimiento con todos los códigos eléctricos y de plomería aplicables.

**PERIGO**
Este instrumento deve ser instalado por pessal técnico qualificado para asergurar o cumprimento de todas as normas elétricas e de canalização aplicáveis.

**DANGER**
Cet appareil doit être installé par du personnel technique qualifié, afin d'assurer le respect de toutes les normes applicables d'électricité et de plomberie.

**GEFAHR**
Um zu gewährleisten, daß alle elektrischen und sanitärinstallationstechnischen VDE-Vorschriften und gegebenfalls die Zusatzvorschriften der zuständigen Elektrizitäts- und Wasserwerke erfüllt werden, darf dieses Gerät nur von geschultem Fachpersonal installiert werden.

4.2 Environmental Requirements

The 1720D/L Turbidimeter body and head assembly may be installed in most water treatment and industrial locations that are protected from exposure to extreme conditions and changes in temperature.

The AquaTrend® Interface Module and PS1201 Power Supply enclosures are designed for indoor installation. Ambient temperatures may range from 0 to 40 °C (32 to 104 °F) but best performance will result if temperatures do not change rapidly.

Do not mount in direct sunlight; high internal temperatures will damage the instrument.

4.3 Mounting Information

The turbidimeter body is designed for wall-mounting (although it may be mounted on the optional floor stand). **The turbidimeter sensor must be mounted within 100 feet of the power supply.**
Figure 7 1720DL Dimensions

Allow at least 10.00" (254.00 mm) above instrument for removal of head assembly.

Standard Cable Length
2.5 m (approx. 8 feet)

2 Slots for 0.25 inch fastener

Sample Inlet
1/4 NPT to
1/4 Compression Fitting

Sample Drain
1/2 NPT to
1/2 ID Tubing Hose Barb

Service Drain ⌀ 1.00 ID

7.00" (195.58 mm)

6.46" (164.18 mm)

7.36" (186.92 mm)

4.25" (107.95 mm)

2.84" (72.04 mm)

4.41" (112.01 mm)

15.13" (384.30 mm)

9.30" (236.22 mm)

9.38" (238.35 mm)

5.03" (127.79 mm)

12.30" (312.48 mm)

10.75" (273.05 mm)

0.78" (19.72 mm)

6.18" (157.00 mm)

Drawing Number: 52181-00 Sheet 1
Revision A, 1-21-98
4.3.1 Mounting the Turbidimeter Body

The turbidimeter sensor should always be located as close to the sampling point as possible. The shorter the distance traveled by the sample to the turbidimeter, the faster the turbidimeter can respond and indicate changes in sample turbidity.

Clean the turbidimeter body and bubble trap before mounting using the instructions supplied in Section 5.1.3 Cleaning the Turbidimeter Body and Bubble Trap. Slotted mounting brackets are integral parts of the turbidimeter body. Hardware to mount the body is not supplied with the instrument. Allow at least 22 cm (approximately 10 inches) clearance for removal of the head assembly and bubble trap cover from the top of the turbidimeter body.

Leave enough room below the turbidimeter body to remove the bottom plug and to place a container under the drain when calibrating or cleaning the turbidimeter.

Note: Make sure the top of the turbidimeter body is level.

Install two ¼-20 bolts 10-¾ inches apart (on center), see Figure 7. Leave at least ¼-inch of the bolt head exposed. Make sure these bolts are installed level. Hang the slotted mounting brackets of the turbidimeter body onto the bolts.

4.3.2 Installing the Head Assembly

After the power supply and turbidimeter body have been mounted and connected on-line, install the bubble trap cover, then place the head assembly on the turbidimeter body with the label facing the front. Move the head assembly back and forth slightly to ensure it is properly seated on the body of the instrument. Failure to properly seat the head will result in light leakage and erroneous readings.

The rear portion of the head assembly has a molded “lip” which may be used to hang the head assembly on the turbidimeter body edge for routine maintenance. See Figure 3.

4.4 Electrical Connections

All electrical connection information is presented in the PS1201 Power Supply Manual (Cat. No. 52010-18). Use of power supplies other than the PS1201 may not provide for basic safety requirements, immunity to electromagnetic influences and compliance with radio frequency emissions. All testing for Radio Frequency Emission, Electromagnetic Compatibility and product safety may be voided if a power supply other than the Hach PS1201 is used.
4.5 Installing a Sample Line

**DANGER**
The 1720D/L Turbidimeter is not designed for use with samples that are flammable or explosive in nature. If any sample solution other than water is used in this product, test the sample/product compatibility to assure user safety and proper product performance.

**Note:** When setting the flow rate, take care to avoid sweeping air “micro-bubbles” through the internal bubble trap. Observe the sample flow inside the turbidimeter body. If small air bubbles can be seen flowing up through the center, reduce the flow rate.

One-fourth inch O.D. rigid or semi-rigid tubing is recommended for sample lines. Run them as directly as possible between the turbidimeter body and the sampling point to minimize sample flow lag time.

Install sample line taps into larger process pipes to minimize interference from air bubbles or pipeline bottom sediment. A tap projecting into the center of the pipe is ideal. *Figure 8* shows examples of good and poor methods of installing a sample tap.
4.6 Hydraulic Connections

Sample inlet and drain connections are made on the turbidimeter body. The sample inlet fitting installed in the body is a ¼-inch NPT x ¼-inch compression fitting. One additional fitting supplied with the instrument is a ½-inch NPT-to-hose fitting for use with ½-inch ID flexible plastic tubing on the drain.

The required flow rate is 250-750 mL/minute (4.0 to 11.9 gal/hour). Flow rate into the turbidimeter may be controlled with a flow restriction device on the inlet line. Flow rates below 250 mL/min will reduce response time and cause inaccurate readings. Flow rates above 750 mL/min will cause the turbidimeter to overflow, indicating the flow rate is too high. See Section 6.7 on page 84.

4.7 System Power On

Ensure the head is seated on the body when power is applied, since dark readings are measured at this time. After all connections have been completed and checked, place the head on the body and supply power to the system. If power is applied while the sensor head is off the turbidimeter body, cycle the power with the sensor head on the body. See Section 3.1.3 on page 49.

4.8 ⚠ Starting Sample Flow

Start sample flow through the instrument by opening the sample supply valve. Allow the turbidimeter to run long enough for the tubing and body to become completely wetted and the reading on the display to stabilize. One to two hours may be required initially for complete stabilization.
SECTION 5

MAINTENANCE

⚠️ CAUTION
Maintenance should be performed by qualified technical personnel to ensure adherence to all applicable electrical and plumbing codes.

PRECAUCION
El mantenimiento debe ser realizado por personal técnico capacitado a fin de cumplir con todos los códigos eléctricos y de plomería aplicables.

PRECAUÇÃO
A manutenção deve ser efetuada por pessoal técnico qualificado a fim de se ajustar a todas as normas elétricas e de canalização aplicáveis.

PRUDENCE
Toute maintenance doit être effectuée par du personnel technique qualifié, afin d’assurer le respect de toutes les normes applicables d’électricité et de plomberie.

VORSICHT
Um zu gewährleisten, daß alle elektrischen und sanitätinstallationstechnischen Anschlüsse den VDE-Vorschriften und gegebenenfalls den Zusatzvorschriften der zuständigen Elektrizitäts- und Wasserwerke entsprechen, dürfen Wartungsarbeiten nur von geschultem Fachpersonal vorgenommen werden.

5.1 Scheduled Maintenance

**Note:** Periodic calibration on a formazin primary standard is recommended for best accuracy. Hach Company recommends using StabiCal® Standards for ease of use. The user may also prepare their own standards (refer to Section 3.6 on page 63).

Scheduled periodic maintenance requirements of the 1720D/L are minimal and include calibration and cleaning of the photocell window, bubble trap, and body. Check and clean the bubble trap and turbidimeter body (as described in Section 5.1.3) if visual inspection shows that it is necessary. Perform other maintenance on a regular basis; experience will dictate scheduling and may depend on the installation, sample type, and season.

It is very important to maintain the cleanliness of the interior and exterior of the turbidimeter body, head assembly, the integral bubble trap, and the surrounding area. Doing so will ensure accurate, low-level turbidity measurements.

Clean the body before calibration verification and before calibration (especially at levels of 1.0 NTU or lower).

**5.1.1 Calibration**

Check and/or perform a calibration periodically (as experience dictates) using one of the methods described in Section 3.1. Determine when the instrument was last calibrated using the instructions in Section 3.4 on page 61.

**5.1.2 Cleaning the LED Module and Photocell Window**

**Note:** The 870 nm LED in the LED module is a Class 1 LED (not an eye hazard).

The LED Module is not a user-serviceable item. If the module or photocell window needs cleaning, please contact the Hach Service Department.
5.1.3 Cleaning the Turbidimeter Body and Bubble Trap

Sediment may collect in the turbidimeter body after extended use. Noise (fluctuation) in the reading could indicate the need to clean the body and/or bubble trap. The 1720D/L bubble trap and bottom plate may be removed to make cleaning easier. Drain and clean the turbidimeter body on a regular schedule or as determined by visual inspection to remove accumulated sediment as follows:

**Cleaning the Turbidimeter Body**

1. Turn off sample flow to the turbidimeter body.
2. Remove the head assembly and bubble trap cover from the body. Remove the bubble trap by lifting it vertically. Set it aside to be cleaned separately.
3. Drain the body by removing the plug from the bottom of the body.
4. Replace the drain plug and fill the body to the weir with cleaning solution. This cleaning solution can consist of dilute chlorine solution (25 mL of household bleach in 3.78 liters of water) or a laboratory detergent such as Liqui-nox (1 mL detergent in 1 liter of water).
5. Use a soft brush to clean the inside surfaces of the body.
6. Remove the drain plug again and thoroughly flush the turbidimeter body with ultra-filtered deionized water. Clean and replace the plug.

**Cleaning the Bubble Trap**

1. Prepare a cleaning solution (as in step 4 above) in a container large enough to submerge the entire bubble trap.
2. Using a test tube brush such as Cat. No. 690-00, clean each surface.
3. Rinse the bubble trap thoroughly with ultra-filtered deionized water and reinstall it in the turbidimeter body.
4. Replace the bubble trap cover and head assembly on the top of the body.
5. Restore sample flow to the instrument.
6. Calibrate the instrument using one of the methods in Section 3.2 on page 49.

If the above cleaning procedures have been performed and the turbidimeter readings are still noisy, the bottom plate and gasket may need to be removed and cleaned. Carefully perform the following procedure to ensure the integrity of the turbidimeter body is maintained.

1. Turn off sample flow to the turbidimeter body.
2. Remove the head assembly, bubble trap cover, and bubble trap (by lifting it vertically) from the body.
3. Drain the body by removing the plug from the bottom of the body.
4. Lift the body off of its mounting screws.
5. With the body turned upside-down, remove the two Phillips-head screws holding the bottom plate.

6. Lift the bottom plate off the body; set the gasket aside for use in reassembly.

7. Use a soft brush and a dilute cleaning solution (as prepared above) to clean the bottom plate and inside surfaces of the turbidimeter body. Rinse the entire body and bottom plate with ultra-filtered deionized water.

8. Reassemble by inserting the gasket into the molded channel in the bottom plate.

9. Fit the bottom plate onto the turbidimeter body.

10. Reinstall both screws and carefully tighten to 15 inch-lb maximum.

11. Reinstall the turbidimeter onto the wall mounting screws.

12. Replace the bubble trap, bubble trap cover, and head assembly on the top of the body.

13. Restore sample flow to the instrument.

5.1.4 LED Module Replacement

The LED Module is not a user-serviceable item. If the module needs to be replaced, please contact the Hach Service Department.
6.1 Introduction

The 1720D/L Turbidimeter incorporates a number of self-diagnostic functions to monitor key performance parameters. Continuous diagnostic functions are used to detect system failures and to actuate sensor warnings. The Alarm Log stores pertinent information about alarms and sensor warnings, and in many cases, indicates the nature of the failure.

6.1.1 Power Indicator

During normal operation, the green power LED on the turbidimeter head assembly is lit, indicating power is being supplied to the 1720D/L. See Figure 3 on page 18.

If the power LED is off, there is no power being supplied to the 1720D/L or the wiring is not properly connected. Refer to the PS1201 Power Supply Manual (Cat. No. 52010-18) for detailed wiring information.

6.1.2 Configure LED

The yellow configure LED provides information about the state of the device. The following table describes the state of the device after power up and assumes the CONFIGURE button is not being held down.

<table>
<thead>
<tr>
<th>Configuration LED</th>
<th>Device State</th>
<th>Description/Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flashing steady once per second</td>
<td>Unconfigured</td>
<td>Refer to Section 2.4 for configuration instructions</td>
</tr>
<tr>
<td>Steady Off</td>
<td>Configured</td>
<td>Normal operational state</td>
</tr>
<tr>
<td>Steady On</td>
<td>Microprocessor not functioning properly</td>
<td>Call the Hach Service Department</td>
</tr>
<tr>
<td>Erratically flashing</td>
<td>Microprocessor not functioning properly</td>
<td>Call the Hach Service Department</td>
</tr>
</tbody>
</table>

The configure LED also lights when the CONFIGURE button is pressed and held.

6.1.3 Status Indicator

The yellow Status Indicator blinks once every three seconds (corresponding to when a measurement is taken) in normal operation. The Status Indicator lights steady when the sensor is in an alarm condition, or when a malfunction has prevented instrument operation. Alarms associated with a specific sensor are shown in the alarm log along with additional pertinent information.

6.2 Underrange/Overrange

If the sample being measured is outside the instrument range (0-100 NTU), an underrange or overrange condition may occur.

- Underrange is indicated by a negative reading, and typically indicates an improper calibration, failure to zero electronics properly, or a burned-out lamp.

- Overrange is indicated by a continuous reading of 100 NTU, and typically indicates an improper calibration or that the sample being measured is more turbid than 100 NTU.
6.3 Questionable Cal

If the 1720D/L detects a potential problem during the calibration procedure, the message QUESTIONABLE CAL! is displayed during the last step of the calibration procedure.

If the calibration is accepted at this point, the error entry in the CAL HISTORY screen will display one of the following errors. These errors can only be cleared by recalibrating the instrument.

<table>
<thead>
<tr>
<th>CAL Error</th>
<th>Possible Cause</th>
<th>Corrective Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>None</td>
<td>No calibration error detected.</td>
<td>None.</td>
</tr>
<tr>
<td>Bad Gain</td>
<td>Gain is out of recommended limits. Valid gain values are 0.5 to 2.0.</td>
<td>Check the calibration standards and repeat the procedure. If the problem persists, contact Hach Service for LED Module replacement.</td>
</tr>
<tr>
<td>Not Ascending</td>
<td>Calibration standards were read out of order (highest value standard first).</td>
<td>Repeat the calibration procedure with the standards in the proper order.</td>
</tr>
<tr>
<td>Same Standard</td>
<td>Calibration standards (deionized water, 20 NTU) read the same turbidity value.</td>
<td>Repeat the calibration procedure with the proper standards.</td>
</tr>
<tr>
<td>High Dark Counts</td>
<td>Cold start with turbidimeter head outside the turbidimeter body or calibration cylinder.</td>
<td>See High Dark Counts in Section 6.4.</td>
</tr>
<tr>
<td>Deionized Water &gt; 10</td>
<td>The calculated NTU value of the deionized water is greater than 10.0 NTU.</td>
<td>Use filtered water if necessary and re-mix standards. Clean the calibration cylinder and repeat the calibration procedure.</td>
</tr>
</tbody>
</table>

The only error that will occur in the StablCal/Comparative Cal procedure is Bad Gain.
The following table presents sensor warnings displayed in the Alarm Log, their possible causes, and corrective actions. See Section 2.8 on page 33 for information on accessing the Alarm Log.

<table>
<thead>
<tr>
<th>Sensor Warning</th>
<th>Possible Cause</th>
<th>Corrective Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bad Lamp</td>
<td>LED burned out</td>
<td>Contact the Hach Service Department.</td>
</tr>
<tr>
<td></td>
<td>Bad circuit board in turbidimeter head</td>
<td>Contact the Hach Service Department.</td>
</tr>
<tr>
<td>Low Signal</td>
<td>LED Module coated/dirty</td>
<td>Contact the Hach Service Department.</td>
</tr>
<tr>
<td></td>
<td>LED Module wires disconnected</td>
<td>Reconnect wires.</td>
</tr>
<tr>
<td></td>
<td>LED Module broken/cracked</td>
<td>Contact the Hach Service Department.</td>
</tr>
<tr>
<td></td>
<td>Lens coated/dirty</td>
<td>Clean the lens using isopropyl alcohol and a cotton swab.</td>
</tr>
<tr>
<td></td>
<td>Obstructed light path</td>
<td>Remove obstruction.</td>
</tr>
<tr>
<td></td>
<td>Sample turbidity &gt;100 NTU</td>
<td>Switch to a high range turbidimeter (such as the Hach SS6).</td>
</tr>
<tr>
<td></td>
<td>See Bad Lamp causes above</td>
<td>See Bad Lamp corrective actions above.</td>
</tr>
<tr>
<td>Bad System Voltage</td>
<td>Improper wiring at power supply</td>
<td>See the PS1201 Power Supply manual (Cat. No. 52010-18).</td>
</tr>
<tr>
<td></td>
<td>Turbidimeter head cable shortened to improper length</td>
<td>Contact Hach Service Department.</td>
</tr>
<tr>
<td></td>
<td>Fluctuation in power supply voltage</td>
<td>Turn power off and back on to the instrument.</td>
</tr>
<tr>
<td></td>
<td>Bad circuit board in turbidimeter head</td>
<td>Contact the Hach Service Department.</td>
</tr>
<tr>
<td>A/D Converter Timeout</td>
<td>Fluctuation in power supply voltage</td>
<td>Turn power off and back on to the instrument.</td>
</tr>
<tr>
<td></td>
<td>Bad circuit board in turbidimeter head</td>
<td>Call the Hach Service Department.</td>
</tr>
<tr>
<td>High Dark Counts</td>
<td>Light Leak—Turbidimeter head not on turbidimeter body or calibration cylinder during Power Up or Zero Electronics</td>
<td>Make sure the turbidimeter head is on the turbidimeter body and properly aligned and repower instrument or perform ZERO ELECTRONICS in the CALIBRATION MENU.</td>
</tr>
<tr>
<td></td>
<td>Light Leak—Turbidimeter head not properly aligned on the turbidimeter body or calibration cylinder during Power Up or Zero Electronics</td>
<td>Make sure the turbidimeter head is properly aligned and repower instrument or perform ZERO ELECTRONICS in the CALIBRATION MENU.</td>
</tr>
<tr>
<td></td>
<td>LED Module broken/cracked</td>
<td>Contact the Hach Service Department.</td>
</tr>
</tbody>
</table>
The following table presents additional malfunctions which may not be recorded in the Alarm Log.

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Cause</th>
<th>Corrective Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Continuous Underrange (negative reading)</td>
<td>Calibration standards not in the correct order or incorrect dilution</td>
<td>Verify the accuracy of calibration standards and recalibrate the instrument. See Low Signal above.</td>
</tr>
<tr>
<td>Continuous Overrange (100 NTU)</td>
<td>Calibration standards not in the correct order or incorrect dilution</td>
<td>Verify the accuracy of calibration standards and recalibrate the instrument.</td>
</tr>
<tr>
<td>Erratic Readings</td>
<td>Calibration standards have the same value</td>
<td>Verify the accuracy of calibration standards and recalibrate the instrument.</td>
</tr>
<tr>
<td>High Readings</td>
<td>Deionized water turbidity is greater than 0.5 NTU</td>
<td>Clean the instrument (see Section 5.1.3). Access Calibration History for turbidity value of ultra-filtered water. Verify the flow is between 250 - 750 mL/min. Recalibrate the instrument.</td>
</tr>
<tr>
<td>Readings shown as horizontal dashes on the display</td>
<td>Network wires disconnected or shorted</td>
<td>Reconnect network wires. Check for pinched or shorted network wires.</td>
</tr>
<tr>
<td>Sensor Menu not responding</td>
<td>Network wires disconnected or shorted</td>
<td>Reconnect network wires. Check for pinched or shorted network wires.</td>
</tr>
</tbody>
</table>
6.5 Cold Start

During the Cold Start procedure, the instrument erases and reprograms appropriate memory. The following device settings are replaced with the instrument default settings:

- Calibrations and calibration standard values
- Settings for Measurement Options
- Alarm levels, recorder min/max
- Sensor name

Network connections are NOT affected by the cold start procedure.

Perform a cold start as follows:

1. Press the \texttt{MENU} key to access the \texttt{MAIN MENU}.
2. Select \texttt{SENSOR MENU} and press the \texttt{ENTER} key.
3. Select the sensor to be cold started and press the \texttt{ENTER} key.
4. Select \texttt{SENSOR DIAGNOSTICS} from the Sensor Menu and press the \texttt{ENTER} key.
5. Move the pointer to \texttt{SENSOR COLD START} and press the \texttt{ENTER} key.
6. The display will show: \texttt{WARNING! RESTORE DEFAULT SETTINGS?} Select \texttt{YES} and press \texttt{ENTER} to accept.
7. Press the \texttt{DISPLAY} key to return to display mode.

At this point, the instrument will display turbidity readings based on a pre-programmed calibration curve. However, the instrument must be recalibrated to meet the accuracy specifications. A \texttt{CAL HISTORY} date and time of 00/00/00, 00:00 and gain setting of 1.0 indicates the pre-programmed calibration is in effect.
6.6 Unconfiguring the 1720D/L Turbidimeter

Use this procedure only if the AquaTrend will not remove the 1720D/L using the procedure in Section 2.11.

Proceed with caution! 1720D/L connections to the AquaTrend, SOM, and SIO will be removed by this procedure.

The manual unconfigure procedure does not change the following settings:

- Calibrations and calibration standard values
- Settings for Measurement Options
- Alarm levels, recorder min/max
- Sensor name

The 1720D/L network can be manually removed from the AquaTrend (and all network-applied parameters erased) with the following procedure:

1. Remove power from the 1720D/L; ensure the green Power LED is off.
2. Press and hold the configure button on the 1720D/L head (see Figure 3).
3. While holding the configure button down, restore power to the 1720D/L.
4. Release the configure button after 10 seconds.

The configure LED will begin to flash, indicating the 1720D/L is ready to be added to the AquaTrend network. See Multiple Sensor System on page 25 for information on adding the sensor to the network. Before adding the 1720D/L to the AquaTrend, it must be removed from the AquaTrend database. See Removing a Device on page 44.

Refer to the AquaTrend Interface Manual for more information.

6.7 Water Overflow

A water overflow may be an indication of a flow rate into the turbidimeter inlet line in excess of published specifications or of a clogged outlet line.

Reduce the flow rate into the turbidimeter inlet line with a restriction device or remove the clog in the outlet.
APPENDIX A RS232 COMMANDS FOR THE 1720D/L

The following RS232 remote command set is available when an SIO is attached to the AquaTrend® network. Window’s Terminal or a SCADA program may be used to send/receive these commands. Refer to the SIO Manual (Cat. No. 52074-18) for more information on setting the baud rate, stop bits, etc.

Each command must be prefixed with the sensor number (1-8) or the SIO returns BAD CHANNEL. Sensor replies are prefixed with [x] where ‘x’ is the sensor number (1-8).

In the following examples, sensor number 1 is being used.

RS232 Calibration History
Recalls the current calibration history including type of calibration, calibration date/time, calibration standard values and slope.

1RCH?
[1]1720DL V2.3 #1_1720DL
[1]DATE: 01/01/00 00:00 ***
[1] STABLCAL/COMPARATIVE CAL
[1] CAL STD: 20.00
[1] GAIN: 1.000
[1] ERROR: NONE

RS232 Instrument Setup
Recalls the current instrument setup parameters.

1RIS?
[1]1720DL V2.3 #1_1720DL
[1]ALARM 1
[1] TYPE: High
[1] HYSTERESIS: 5%
[1] SET POINT: 100.0
[1]ALARM 2
[1] TYPE: High
[1] HYSTERESIS: 5%
[1] SET POINT: 100.0
[1]RECORDER 1
[1] MIN: 0.000
[1] MAX: 100.0
[1]RECORDER 2
[1] MIN: 0.000
[1] MAX: 100.0
[1] BUBBLE REJECT: On
[1] SIGNAL AVG: 30 Sec
[1] PRINT INTERVAL: Off
[1] TIME STAMP: On
[1] UNITS: NTU
RS232 Measurement Reading
Recalls the current turbidity measurement in NTU.

If Time Stamp is OFF, the following is displayed:
1RMR
[1]0.117

If Time Stamp is ON, the following is displayed:
1RMR
[1] 01/01/97 00:00 0.117 NTU AW*

In the above example, 01/01/97 corresponds to the date; 00:00 corresponds to the time (24-hour format); 0.117 is the turbidity reading; NTU corresponds to the units of measure; and AW* indicates an alarm and/or sensor warning condition.

RS232 Instrument Name
This command sets or recalls the instrument name.

To set the name to FILTER 1, enter the following:
1RIN=FILTER 1
[1] OK

To recall the name:
1RIN
[1] FILTER 1

RS232 Instrument ID
This command recalls the instrument ID string.

Enter the following:
1RID
[1]1720DL V2.3
The 1720D/L process turbidimeter may be connected to Supervisory Control and Data Acquisition (SCADA) systems in a variety of ways. These consist of analog 4-20 mA current loops, RS232 connections, and LonWorks® direct connections. Although 4-20 mA is the most common connection type, it is the least accurate due to quantization errors (caused by the conversion from digital to analog, and analog back to digital). This method also requires the most wire, since a pair of wires are required for each current loop. The other two methods provide a straight digital connection path from the sensor to SCADA computer via a single pair of wires. Each type is briefly described in the following sections.

4-20mA SCADA Connections

The most common method for connecting process instrumentation to SCADA systems is via 4-20 mA current loops. This type of connection scheme is supported in the 1720D/L via the Signal Output Module (SOM) which provides two 4-20 mA analog outputs. The SOM may be mounted up to 400 meters from the sensor, allowing great flexibility in installation. Each 1720D/L contains two independent recorder outputs which can be attached to an SOM via the AquaTrend Network menu. Up to eight 1720D/L sensors may be connected to up to eight SOM modules per AquaTrend® Network. For more information on recorders and analog outputs, see Section 2.9 on page 36.

As an example, consider the Hach Aqua View+™ data acquisition system, which accepts 4-20mA inputs via IM420 modules. These devices convert two 4-20mA channels to RS485 signals, which are in turn transmitted to Aqua View+.

After an IM420 module is installed in Aqua View+, the span (min/max) value must be set to match the span of the 1720D/L. Units of NTU may also be entered in the IM420 configure screen. For more information on Aqua View+ and the IM420 input module, see the Aqua View+ Manual.
RS232 SCADA Connections

Another popular method for connecting process instrumentation to SCADA systems is via RS232. The 1720D/L supports this connection scheme with Serial I/O (SIO) modules. The SIO can be mounted up to 400 meters from the sensor, allowing it to be placed in the control room next to the SCADA system.

Once connected to the SCADA computer, the data may be transmitted in one of two ways.

1. To have the 1720D/L initiate the data transmission, set the print interval of each 1720D/L to the desired print interval (1, 15, 30, or 60 minutes). See Section 2.10.3 on page 41 for more information. Once set, the output format is:

   \[1] 0.035\]

   Where 1 corresponds to the sensor number (1-8) and 0.035 is the sensor reading. The brackets \([\ ]\) may be used as steering characters to ensure the command is correct.

2. To have the SCADA system initiate the data transmission, the SCADA system must send the following command:

   1RMR?

   Where 1 is the sensor number and RMR? is the RS232 Measurement Reading command. The response is the same as in part A above. Note that each sensor must be instructed to return its current value (up to eight sensors).

LonWorks SCADA Connections

The newest method for connecting process instrumentation to SCADA systems is direct connection via LonWorks, the underlying protocol used by the AquaTrend network. A network interface (such as Echelon’s Serial LonTalk Adapter) is required to connect the SCADA system’s computer to the LonWorks network.

Many SCADA packages provide LonWorks drivers for direct connection to each 1720D/L. Refer to the respective SCADA package’s user manual for specific information on interfacing to LonWorks nodes.
When multiple 1720D/L instruments are connected on the network, their outputs are combined into a single data stream on the SIO. Each line of the data stream begins with [X], where “X” is the sensor number sending the data. Each line ends with a carriage return.

As an example, consider two sensors with the following settings:

- Print Interval = 1 minute
- Time Stamp = ON
- Alarm 1 = High, 0.4 NTU Setpoint, 5% Hysteresis
- Alarm 2 = High, 0.5 NTU Setpoint, 5% Hysteresis

The resulting SIO output data over 10 minutes is as follows:

```
[2]01/01/97 00:13 0.080 NTU
[1]01/01/97 00:13 0.244 NTU
[2]01/01/97 00:14 0.080 NTU
[1]01/01/97 00:14 0.244 NTU
[2]01/01/97 00:15 0.091 NTU
[1]01/01/97 00:15 0.244 NTU
[1]01/01/97 00:15 AL1 BEGIN
[2]01/01/97 00:16 0.091 NTU
[1]01/01/97 00:16 0.444 NTU A*
[2]01/01/97 00:17 0.085 NTU
[1]01/01/97 00:17 0.469 NTU A*
[2]01/01/97 00:18 0.085 NTU
[1]01/01/97 00:18 0.497 NTU A*
[1]01/01/97 00:18 AL2 BEGIN
[2]01/01/97 00:19 0.122 NTU
[1]01/01/97 00:19 0.572 NTU A*
[2]01/01/97 00:20 0.222 NTU
[1]01/01/97 00:20 0.782 NTU A*
[2]01/01/97 00:21 0.081 NTU
[1]01/01/97 00:21 0.521 NTU A*
[1]01/01/97 00:21 AL2 END
[1]01/01/97 00:21 AL1 END
[2]01/01/97 00:22 0.080 NTU
[1]01/01/97 00:22 0.245 NTU
[2]01/01/97 00:23 0.080 NTU
[1]01/01/97 00:23 0.244 NTU
```

Note that each sensor generates the sensor reading (as opposed to being requested by the SIO), hence the data is not necessarily output in sensor order (i.e., sensor 2 sends before sensor 1 in this example).
Next consider the same data, but with Time Stamp set to OFF:

\[
\begin{array}{ll}
[2] & 0.080 \\
[1] & 0.244 \\
[2] & 0.080 \\
[1] & 0.244 \\
[2] & 0.091 \\
[1] & 0.244 \\
[2] & 0.091 \\
[1] & 0.444 \\
[2] & 0.085 \\
[1] & 0.469 \\
[2] & 0.085 \\
[1] & 0.497 \\
[2] & 0.122 \\
[1] & 0.572 \\
[2] & 0.222 \\
[1] & 0.782 \\
[2] & 0.081 \\
[1] & 0.521 \\
[2] & 0.080 \\
[1] & 0.245 \\
[2] & 0.080 \\
[1] & 0.244 \\
\end{array}
\]

Using Windows Terminal to record the data, a Microsoft Excel graph (such as the one shown in Figure 9) can be created.

**Figure 9  1720D/L Sample Data Graph**
AquaTrend® Network System - A system which provides a digital interface link between sensors and communication devices and can receive data from these devices at a maximum distance of up to 500 m (1640 ft.). The fieldbus communications that makes such configuration possible is provided by Echelon® LonWorks® technology.

The network software may configure up to 35 devices including: one Master AquaTrend Interface, as many as two Serial I/O Modules, and up to eight sensors, eight Signal Output Modules, eight Digital Display Modules, and eight Remote AquaTrends.

channel - Where data is displayed and logged on the AquaTrend. The AquaTrend has eight channels (represented by the letters A through H) to which you can attach measurements from sensors.

configure - Setting up a Hach network device for operation after hardware installation is complete. This involves selecting various software options and establishing communications between devices.

device - Any of the Hach network instruments, including sensors, communications modules, display modules, outputs, and AquaTrend Interfaces.

Digital Display Module (DDM) - An eight-character display that can be used with sensors or analyzers to display a single measurement. It can be mounted as far away as 400 meters (1310 feet) from the sensor.

Echelon® technology - Communications technology used by the AquaTrend Network System and developed by Echelon Corporation, producers of LonWorks fieldbus technology.

fieldbus - A technique for the connection of several devices on a single set of wires.

LED - Light-emitting diode.

LonWorks - The fieldbus protocol used by the AquaTrend Network System.

Master AquaTrend Interface - Acts as the main network data control center for setup and operation of the network. The network can contain as many as nine AquaTrend Interfaces but only one can be the Master AquaTrend Interface. Network operations can only be performed through the Master AquaTrend Interface.

network - The connection of one or more devices (of which at least one is a sensor or analyzer) to a Master AquaTrend.

pop-up box - Refers to a selection or message box at the end of a menu chain. This box either provides a choice of options, selectable by moving the cursor and pressing ENTER, or allows you to use the arrow keys to enter an alphanumeric response, or it states the status of the current operation. These three possibilities are respectively shown below.
**Portable AquaTrend** - Mobile device designed to set up and calibrate sensors already set up on the network. Portable AquaTrend Interfaces can access all menus except the network menu and can not perform network operations.

**PS1201** - A power supply that provides 25 watts to AquaTrend network devices.

**Remote AquaTrend** - Any AquaTrend Interface on a network that is not a Portable or Master AquaTrend. Remote AquaTrend Interfaces can display all sensor readings and access all sensor menus.

**Repeater Kit, AquaTrend** - A device capable of amplifying signals when total cable distance is exceeded in order to extend the network’s capabilities.

**SCADA** - Supervisory Control and Data Acquisition. General term for any automated (and usually PLC or computer-controlled) system for control and data acquisition.

**sensor** - Any one of the Hach devices designed to take measurements for specific parameters and for use with the AquaTrend Network System (e.g. the 1720D/L Turbidimeter).

**Serial I/O Module (SIO)** - Communication device for two-way communication with a PC or one-way communication with a printer.

**Signal Input Module (SIM)** - The Signal Input Module (SIM) provides two 4-20mA analog inputs that can be used to bring measurements from non-networked sensors into the network.

**Signal Output Module (SOM)** - Network device that provides two relays, each with normally open and normally closed contacts rated at a maximum of 5A/250 VAC, and two analog outputs, selectable through the AquaTrend keypad at either 4-20 or 0-20 mA. Sensor alarms can be configured to trigger one the relays in the SOM and/or a recorder or controller signal from a sensor can be attached to the analog outputs of the SOM.

The SOM can either be a stand-alone device (Model 51250) or can be internal to the AquaTrend/SOM (Model 51350).

**StablCal® Stabilized Formazin Standards** - Formazin that has been stabilized and will not change size distribution over time. This standard has the same size and shape distribution as a freshly prepared formazin standard.

**terminator** - Impedance stabilizing component that maintains network signal integrity. One terminator is required for proper network operation, either on an AquaTrend Interface (without SOM) or on a stand-alone SOM.

**topology** - Any wiring configuration.
At Hach Company, customer service is an important part of every product we make.

With that in mind, we have compiled the following information for your convenience.
# REPLACEMENT PARTS AND REAGENTS

<table>
<thead>
<tr>
<th>Description</th>
<th>Unit</th>
<th>Cat. No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1720D/L Sensor Head Assembly</td>
<td>each</td>
<td>54303-00</td>
</tr>
<tr>
<td>Formazin Primary Standard</td>
<td>500 mL</td>
<td>2461-49</td>
</tr>
<tr>
<td>Filter, 0.45 µm, to produce ultra-filtered water for cleaning and calibration</td>
<td>each</td>
<td>26705-00</td>
</tr>
<tr>
<td>Filter, 0.2 µm, to produce ultra-filtered water for calibration standard preparation</td>
<td>each</td>
<td>23238-10</td>
</tr>
<tr>
<td>PS1201 Power Supply</td>
<td>each</td>
<td>52010-00</td>
</tr>
<tr>
<td>Lid, Bubble Trap, 1720D/L</td>
<td>each</td>
<td>52012-00</td>
</tr>
</tbody>
</table>

# OPTIONAL ACCESSORIES

<table>
<thead>
<tr>
<th>Description</th>
<th>Unit</th>
<th>Cat. No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calibration Cylinder</td>
<td>each</td>
<td>44153-00</td>
</tr>
<tr>
<td>Cap, Connector Receptacle</td>
<td>each</td>
<td>52100-00</td>
</tr>
<tr>
<td>Card, IR Detection, 700 nm to 1300nm band width, 0.750 × .75 inch active area</td>
<td>each</td>
<td>54335-00</td>
</tr>
<tr>
<td>Communication Cable, 22 gauge, 2-conductor, shielded</td>
<td>per foot</td>
<td>52157-00</td>
</tr>
<tr>
<td>Communication Cable, 22 gauge, 2-conductor, shielded, 100 ft.</td>
<td></td>
<td>52157-10</td>
</tr>
<tr>
<td>Communication Cable, 22 gauge, 2-conductor, shielded, 250 ft.</td>
<td></td>
<td>52157-25</td>
</tr>
<tr>
<td>Communication Cable, 22 gauge, 2-conductor, shielded, 500 ft.</td>
<td></td>
<td>52157-50</td>
</tr>
<tr>
<td>Communication Cable, 22 gauge, 2-conductor, shielded, 1000 ft.</td>
<td></td>
<td>52157-51</td>
</tr>
<tr>
<td>Communication and Power Cable, 20 gauge, 4-conductor, shielded</td>
<td>per foot</td>
<td>52158-00</td>
</tr>
<tr>
<td>Communication and Power Cable, 20 gauge, 4-conductor, shielded, 100 ft.</td>
<td></td>
<td>52158-10</td>
</tr>
<tr>
<td>Communication and Power Cable, 20 gauge, 4-conductor, shielded, 250 ft.</td>
<td></td>
<td>52158-25</td>
</tr>
<tr>
<td>Communication and Power Cable, 20 gauge, 4-conductor, shielded, 500 ft.</td>
<td></td>
<td>52158-50</td>
</tr>
<tr>
<td>Communication and Power Cable, 20 gauge, 4-conductor, shielded, 1000 ft.</td>
<td></td>
<td>52158-51</td>
</tr>
<tr>
<td>Deionized (demineralized) water</td>
<td>1 L</td>
<td>272-56</td>
</tr>
<tr>
<td>Digital Display Module (DDM)</td>
<td>each</td>
<td>52400-00</td>
</tr>
<tr>
<td>Drain plug for the 1720D/L body</td>
<td>each</td>
<td>44116-00</td>
</tr>
<tr>
<td>Formazin Calibration Kit includes:</td>
<td>each</td>
<td>44156-00</td>
</tr>
<tr>
<td>Calibration Cylinder, TenSette® Pipet, 4000 NTU Formazin Primary Standard (500 mL)</td>
<td>each</td>
<td>44156-00</td>
</tr>
<tr>
<td>Floor Stand for 1720D/L/PS1201</td>
<td>each</td>
<td>52160-00</td>
</tr>
<tr>
<td>Flow meter, 500–700 mL/min</td>
<td>each</td>
<td>40282-00</td>
</tr>
<tr>
<td>ICE-PIC™/870 Module for Calibration and Calibration Verification</td>
<td>each</td>
<td>52260-00</td>
</tr>
<tr>
<td>20.0 NTU</td>
<td>each</td>
<td>52270-00</td>
</tr>
<tr>
<td>1.0 NTU</td>
<td>each</td>
<td>52280-00</td>
</tr>
<tr>
<td>0.50 NTU</td>
<td>each</td>
<td>51413-00</td>
</tr>
<tr>
<td>Mounting Kit, pole/wall for Portable AquaTrend®</td>
<td>each</td>
<td>51400-00</td>
</tr>
<tr>
<td>Portable AquaTrend® Interface</td>
<td>each</td>
<td>51400-00</td>
</tr>
<tr>
<td>Power Cord Kit, 10A-125V, 1.8 m (6 feet), UL/CSA listed</td>
<td>each</td>
<td>46306-00</td>
</tr>
<tr>
<td>Power Cord Kit, 10A-230V, 1.8 m (6 feet), European-style plug, VDE approved</td>
<td>each</td>
<td>46308-00</td>
</tr>
<tr>
<td>Repeater Kit, AquaTrend®</td>
<td>each</td>
<td>52200-00</td>
</tr>
</tbody>
</table>
### OPTIONAL ACCESSORIES, continued

<table>
<thead>
<tr>
<th>Description</th>
<th>Unit</th>
<th>Cat. No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Signal Input Module (SIM)</td>
<td>each</td>
<td>51450-00</td>
</tr>
<tr>
<td>Signal Output Module (SOM)</td>
<td>each</td>
<td>51250-00</td>
</tr>
<tr>
<td>Serial Input/Output Module (SIO), 115 V 50/60 Hz with 120 V power supply</td>
<td>each</td>
<td>52074-00</td>
</tr>
<tr>
<td>Serial Input/Output Module (SIO), 230 V 50/60 Hz with 230 V power supply</td>
<td>each</td>
<td>52074-02</td>
</tr>
<tr>
<td>StablCal® Calibration Set for 1720 Series Turbidimeters</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Includes: StablCal® Standards, &lt; 0.1 NTU, 20.0 NTU</td>
<td>1 L/each</td>
<td>26596-00</td>
</tr>
<tr>
<td>StablCal® Standard, 1.0 NTU</td>
<td>1 L</td>
<td>26598-53</td>
</tr>
<tr>
<td>StablCal® Verification Standards:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.10 NTU</td>
<td>1 L/each</td>
<td>27233-53</td>
</tr>
<tr>
<td>0.30 NTU</td>
<td>1 L/each</td>
<td>26979-53</td>
</tr>
<tr>
<td>0.50 NTU</td>
<td>1 L/each</td>
<td>26980-53</td>
</tr>
<tr>
<td>Swabs, Cotton</td>
<td>100/pkg</td>
<td>25543-00</td>
</tr>
<tr>
<td>TenSette® Pipet, 0.1 to 1.0 mL</td>
<td>each</td>
<td>19700-01</td>
</tr>
<tr>
<td>TenSette® Pipet Tips, 0.1 to 1.0 mL</td>
<td>200/pkg</td>
<td>25588-00</td>
</tr>
<tr>
<td>TenSette® Pipet, 1.0 to 10.0 mL</td>
<td>each</td>
<td>19700-10</td>
</tr>
<tr>
<td>TenSette® Pipet Tips, 0.1 to 1.0 mL</td>
<td>50/pkg</td>
<td>25588-00</td>
</tr>
<tr>
<td>Tubing, Inlet, ¼ inch O.D., Polyethylene</td>
<td>per foot</td>
<td>51322-00</td>
</tr>
<tr>
<td>Tubing, Outlet, ½ inch I.D., ¾ inch O.D., Tygon R3603</td>
<td>per foot</td>
<td>51263-00</td>
</tr>
<tr>
<td>U-Bolts for PS1201/AquaTrend® pole mounting</td>
<td>2</td>
<td>51410-00</td>
</tr>
</tbody>
</table>
HOW TO ORDER

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Monday through Friday  
(800) 227-HACH (800-227-4224)

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By Mail:  
Hach Company  
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• Purchase order number  
• Brief description or model number

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• Shipping address  
• Catalog number  
• Quantity

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Note: Details concerning these instructions are found in Section 2 of the 1726D/L Turbidimeter Instruction Manual. All devices must be electrically connected to the network before setting up communications between devices on the network.

| NETWORK MENU | ADD DEVICE | If more than one type of device is available, select Sensor as the device type. If more than one sensor is available, press the configure button on the device you want to add. | Press ENTER to add the selected sensor, or press the EXIT key to cancel. | Accept the name or name of
| NETWORK MENU | REMOVE DEVICE | If more than one type of device is available, select sensor as the device type. | Select the specific device to remove. | Press ENTER to remove the device, EXIT to cancel. | Remove all physical connections.
| NETWORK MENU | REPLACE DEVICE | If more than one type of device is available, select sensor as the device type. | Select the existing device to replace. | Select the unconfigured device that will replace the existing device.* | Press ENTER to replace the device, EXIT to cancel | Redo device information

one unconfigured device exists on the network, press the configure button on the selected device.

**Displaying Data on the AquaTrend® Interface**

**Displaying a Measurement to a Channel**

AquaTrend Interface sensors can report one or more measurements, depending on the type of sensor. To display sensor readings, each sensor measurement must be attached to one of eight AquaTrend channels.

<table>
<thead>
<tr>
<th>DISPLAY SETUP</th>
<th>MEASUREMENT TO CHANNEL</th>
<th>ATTACH</th>
<th>DETACH</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Select Sensor, then Select Channel</td>
<td>Attach</td>
</tr>
</tbody>
</table>

To view the data display, press the DISPLAY key.

**Up Alarms, Relays, Recorders, and Outputs**

Each SOM provides two analog outputs and two relays to the network. As many as eight SOMs can be added to the network.

Sensors have various numbers and types of alarm or recorder signals available. Define the conditions under which an alarm be triggered through the setup menu of the sensor containing that alarm or recorder.

<table>
<thead>
<tr>
<th>ALARM TO RELAY</th>
<th>ATTACH</th>
<th>DETACH</th>
</tr>
</thead>
<tbody>
<tr>
<td>SELECT SENSOR, then SELECT ALARM 1 or 2, then SELECT SOM, then SELECT RELAY 1 or 2</td>
<td>Attach an alarm to a relay</td>
<td>SELECT SENSOR, then SELECT ALARM 1 or 2</td>
</tr>
<tr>
<td>DETACH</td>
<td></td>
<td>Detach an alarm from a relay</td>
</tr>
</tbody>
</table>

**RECORD TO ANALOG OUTPUT**

<table>
<thead>
<tr>
<th>ATTACH</th>
<th>DETACH</th>
</tr>
</thead>
<tbody>
<tr>
<td>SELECT SENSOR, then SELECT RECORDER 1 or 2, then SELECT SOM, then SELECT ANALOG OUTPUT 1 or 2</td>
<td>Attach a recorder to an analog output</td>
</tr>
<tr>
<td>DETACH</td>
<td>Disconnect recorder/analog output</td>
</tr>
</tbody>
</table>

**Displaying the Alarm Log**

When a sensor alarm is activated, a number (1-8) is highlighted at the bottom of the display. When a network or AquaTrend alarm activated, the letter “N” is highlighted at the bottom of the display. The following table shows the procedure for checking alarm log.

<table>
<thead>
<tr>
<th>MEASUREMENT OPTIONS</th>
<th>BUBBLE REJECT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Select an alarm group: 1 through 8 or N for network or AquaTrend alarms</td>
<td>Select this option to turn bubble reject ON or OFF. When bubble reject is ON, momentary spikes</td>
</tr>
<tr>
<td>List of last 14 alarms will be displayed. Use the up or down arrow keys to highlight the alarm of interest and press ENTER to review details of the alarm or press EXIT to cancel.</td>
<td></td>
</tr>
<tr>
<td>Active alarms cause the corresponding indicator to be illuminated at the bottom of the display. Active as well as no-longer-active alarms are displayed in the log.</td>
<td></td>
</tr>
</tbody>
</table>
the user-prepared calibration method as follows:

**Note:** The Hold Outputs feature is automatically enabled during the zero electronics and calibration procedure, holding all outputs at their precalibration settings.

1. Zero the electronics as described in the 1720D/L Turbidimeter Instruction Manual.
2. Press the **MENU** key to access the **MAIN MENU**. Select **SENSOR MENU** and press the **ENTER** key.
3. Select the sensor to be calibrated using the arrow keys and press **ENTER**.
4. Select **CALIBRATION** from the menu choices and press **ENTER**.
5. Move the pointer to **USER PREPARED CAL** and press **ENTER** to begin the calibration procedure. During calibration, the instrument will automatically switch to a 6-second signal average. After calibration, the signal average will revert to the value set prior to calibration.
6. The display will prompt **FILL CAL CYLINDER WITH 1 LITER OF DI WATER**. Accurately measure 1.0 liter of low turbidity water and pour it into a clean, dry calibration cylinder. Pour carefully to minimize bubbles.

**Note:** Refer to the 1720D/L Manual for information on preparing dilution water.

7. Remove the head assembly from the turbidimeter body. Clean the photocell window per the instructions in the 1720D/L Turbidimeter Instruction Manual. Check the lamp and lens for scaling or filming, and clean them if necessary.
8. Place the head assembly on the calibration cylinder. Gently tap the cylinder to free any bubbles adhering to the photocell.
9. Press **ENTER** to begin reading the dilution water value or, to exit without updating the calibration, move the pointer to **ABORT CALIBRATION** and press the **ENTER** key.

10. After waiting a minimum of one minute, press **ENTER** to accept the reading of the dilution water. The value displayed is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed for stability purposes.

11. The display will prompt **DISPENSE 5 mL OF 4000 FORMAZIN INTO CAL CYLINDER AND SWIRL**. Attach a clean, dry 5-mL pipet to the end of a TenSette® Pipet. Set the dispenser knob to the 5-mL position. Gently invert the 4000-NTU formazin bottle several times to mix the solution. Depress the pipet plunger and immerse the end of the tip one-half inch into the 4000-NTU formazin solution, then release the plunger to draw 5 mL of 4000-NTU formazin into the tip.

12. Set the pipet knob to the 6-mL position to ensure all the 4000-NTU formazin is dispensed. Lift the turbidimeter head assembly from the end of the calibration cylinder and smoothly depress the pipet plunger to dispense the 4000-NTU formazin into the calibration cylinder.

13. Gently stir the formazin solution in the cylinder and replace the head assembly.
14. Press **ENTER** to begin reading the 20-NTU standard, or to exit without updating the calibration, move the pointer to **ABORT CALIBRATION** and press the **ENTER** key.
15. After waiting a minimum of one minute, press **ENTER** to accept the value of the 20-NTU standard. The value displayed is based on the previous calibration, and will be updated after the calibration is accepted. The number is displayed only for stability purposes.

16. If the calibration was performed correctly, the display will show **SUCCESSFUL CAL**. Press **ENTER** to accept the calibration and enter three alpha characters (such as initials) to complete the required information and store the calibration in memory.

17. Replace the instrument head assembly on the turbidimeter body and press the **DISPLAY** key. The instrument is now calibrated.

18. Discard the formazin standard according to the directions on the standard bottle. Rinse the calibration cylinder with deionized water, store upside down to minimize dust buildup.

**Note:** The Hold Outputs feature is automatically set to 5 minutes after a calibration is accepted or aborted, to allow time for the turbidimeter head to be placed on the body. To cancel Hold Outputs immediately, refer to the 1720D/L Turbidimeter Instruction Manual.