



# Cimarec™ Hot Plates

## OPERATION MANUAL AND PARTS LIST

<b><u>Model #</u></b>	<b><u>Top Plate Size</u></b>	<b><u>Voltage</u></b>
HP130914	4x4	100
HP130915	4x4	120
HP130910-33	4x4	220-240
HP131224	7x7	100
HP131225	7x7	120
HP131220-33	7x7	220-240
HP131534	10x10	100
HP131535	10x10	120
HP131530-33	10x10	220-240

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# Safety Information

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## Alert Signals



### Warning

Warnings alert you to a possibility of personal injury.



### Caution

Cautions alert you to a possibility of damage to the equipment.



### Note

Notes alert you to pertinent facts and conditions.



### Hot Surface

Hot surfaces alert you to a possibility of personal injury if you come in contact with a surface during use or for a period of time after use.

Your Thermo Scientific Cimarec Hot Plate has been designed with function, reliability, and safety in mind. It is your responsibility to install it in conformance with local electrical codes. For safe operation, please pay attention to the alert signals throughout the manual.

**Warning:** These products should be used only under the operating conditions specified in the Operating Manual. Always use safe laboratory practices and do not leave the hotplate in operation while unattended as product functionality or laboratory practice failures could occur that might lead to uncontrolled or excessive heating of the top surface. Safety procedures (including, but not limited to, unplugging when not in use) and response plans should be put in place to address the worst case possibility. If an over-temperature failure occurs, the top surface temperature could rise to the maximum temperature (300-540°C depending on your model's specification) and remain at that temperature indefinitely. Under these conditions, the material being heated on the surface of the hotplate could reach levels in excess of the maximum temperature.

This manual contains important operating and safety information. The user must carefully read and understand the contents of this manual prior to the use of this equipment.

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## Warnings

### To avoid electrical shock, always:

1. Use a properly grounded electrical outlet of correct voltage and current handling capacity.
2. Disconnect from the power supply prior to maintenance and servicing.

### To avoid personal injury:

1. Do not use in the presence of flammable or combustible materials — fire or explosion may result. This device contains components which may ignite such materials. Not rated for use in hazardous atmospheres.
2. Use caution when heating volatile materials; top surface and element can reach the "Flash Point Temperature" of many chemicals. These hot plates are not explosion proof. Fire or explosion may result. Unit contains compo-

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## SAFETY INFORMATION

nents which may ignite such materials.

3. Keep top surface clean. Use a non-abrasive cleaner. Alkali spills, hydrofluoric acid spills or phosphoric acid spills may damage top and lead to thermal failure. Unplug unit and remove spills promptly. Do not immerse unit for cleaning.
4. Replace the top immediately if damaged by etching, scratching or chipping. A damaged top can break in use.
5. Do not use metal foil on hot plate which may block air flow. Overheating will result.
6. Check and tighten the removable cord periodically making sure it is secure. If loosened, the cord could become hot and/or spark and be a potential fire hazard. If cord appears damaged, replace immediately. If cord is repeatedly loosened it is recommended to purchase the cord retaining clip (part number AY1313X1 or AY1313X2) listed in the Replacement Parts section of this manual.
7. Do not remove or modify grounded power plug. Use only properly grounded outlets to avoid shock hazard.
8. Use appropriate hand and eye protection when handling hazardous chemicals.
9. Gross weight of items placed on top of hot plates should not exceed 35 lbs. (15.9 kg.) on the 10" x 10" models, 25 lbs. (11.3 kg) on the 7" x 7" models, and 15 lbs. (6.8 kg.) on the 4" x 4" models.
10. "Caution: Hot Top. Avoid Contact." The top plate of the unit can remain hot for some time after use. A "CAUTION - HOT TOP" light will remain on until top plate temperature cools to below 50°C.
11. Note that the exterior housing will be hot during and for a period of time after use.
12. Refer servicing to qualified personnel.

# Specifications

## 4" X 4"

Model Number	HP130915	HP130910-33	HP130914
		<b>Overall Dimensions in. (cm)</b>	
Width	5.0" (12.7 cm)	5.0" (12.7 cm)	5.0" (12.7 cm)
Height	3.6" (9.7 cm)	3.6" (9.7 cm)	3.6" (9.7 cm)
Depth	10.0" (25.4 cm)	10.0" (25.4 cm)	10.0" (25.4 cm)
Weight lbs (kg)	7.0 lbs (3.2 kg)	7.0 lbs (3.2 kg)	7.0 lbs (3.2 kg)
		<b>Top Plate</b>	
Width	4.25" (10.8 cm)	4.25" (10.8 cm)	4.25" (10.8 cm)
Height	1.0" (2.5 cm)	1.0" (2.5 cm)	1.0" (2.5 cm)
Depth	4.25" (10.8 cm)	4.25" (10.8 cm)	4.25" (10.8 cm)
		<b>Electrical Ratings</b>	
Volts	120	220-240	100
Amps	3.2	1.7	3.8
Watts	385	420	385
Freq.	60	50/60	50/60
Phase	1	1	1
Max. Temp. °F (°C)	1004°F (540°C)	1004°F (540°C)	1004°F (540°C)

## 7" X 7"

Model Number	HP131225	HP131220-33	HP131224
		<b>Overall Dimensions in. (cm)</b>	
Width	8.2" (20.8 cm)	8.2" (20.8 cm)	8.2" (20.8 cm)
Height	3.8" (9.7 cm)	3.8" (9.7 cm)	3.8" (9.7 cm)
Depth	13.0" (33.0 cm)	13.0" (33.0 cm)	13.0" (33.0 cm)
Weight lbs (kg)	11.0 lbs (5.0 kg)	11.0 lbs (5.0 kg)	11.0 lbs (5.0 kg)
		<b>Top Plate</b>	
Width	7.25" (18.4 cm)	7.25" (18.4 cm)	7.25" (18.4 cm)
Height	1.0" (2.5 cm)	1.0" (2.5 cm)	1.0" (2.5 cm)
Depth	7.25" (18.4 cm)	7.25" (18.4 cm)	7.25" (18.4 cm)
		<b>Electrical Ratings</b>	
Volts	120	220-240	100
Amps	8.8	4.8 10.7	
Watts	1060	1150 1070	
Freq.	60	50/60 50/60	
Phase	1	1 1	
Max. Temp. °F (°C)	1004°F (540°C)	1004°F (540°C)	1004°F (540°C)

## 10" X 10"

Model Number	HP131535	HP131530-33	HP131534
		<b>Overall Dimensions in. (cm)</b>	
Width	11.38" (28.9 cm)	11.38" (28.9 cm)	11.38" (28.9 cm)
Height	4.0" (10.2 cm)	4.0" (10.2 cm)	4.0" (10.2 cm)
Depth	16.25" (41.3 cm)	16.25" (41.3 cm)	16.25" (41.3 cm)
Weight lbs (kg)	13.75 lbs. (6.24 kg)	13.75 lbs. (6.24 kg)	13.75 lbs. (6.24 kg)
		<b>Top Plate</b>	
Width	10.5" (26.7 cm)	10.5" (26.7 cm)	10.5" (26.7 cm)
Height	1.0" (2.5 cm)	1.0" (2.5 cm)	1.0" (2.5 cm)
Depth	10.5" (26.7 cm)	10.5" (26.7 cm)	10.5" (26.7 cm)
		<b>Electrical Ratings</b>	
Volts	120	220-240	100
Amps	11.7	6.4	11.2
Watts	1410	1530 1125	
Freq.	60	50/60 50/60	
Phase	1	1 1	
Max. Temp. °F (°C)	750°F (400°C)	750°F (400°C)	750°F (400°C)

SPECIFICATIONS

Heating Specifications

Top Plate Surface - Solid Ceramic

Temperature range	
All 4" x 4" and 7" x 7" models:	41°F to 1004°F (5°C* - 540°C)
All 10" x 10" models:	41°F to 752°F (5°C - 400°C)

Heat-up time to maximum temperature (unloaded top plate).	8 minutes
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Temperature stability at the center of the top plate surface (@ 100°C).	± 2.0°C
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Accuracy of the temperature display vs the average actual temperature of a 2" diameter of setting area at the center of the top plate (setpoint 100°C).	± 5.0°C
(Top plate temperature was verified with an infrared camera mounted approx. 26" above the center of the top plate surface; temperature accuracy at the edges of the top plate may vary from the stated accuracy.)	

Top Plate Size	Max Recommended Flask Size	Max Weight on Top Plate
4" x 4"	1 liter	15 lbs
7" x 7"	4 liters	25 lbs
10" x 10"	6 liters	35 lbs

\* This hot plate does not cool. The minimum temperature is 5°C if used in a cold room.

## Environmental Conditions

Operating: 17°C to 27°C; 20% to 80% relative humidity, non-condensing.  
 Installation category II (overvoltage) in accordance with IEC 664.  
 Pollution degree 2 in accordance with IEC 664.  
 Altitude Limit: 2,000 meters.

Storage: -25°C to 65°C  
 10% to 85% relative humidity

## Declaration of Conformity

(for 220-240 volt, -33 CE models only)

We hereby declare under our sole responsibility that this product conforms with the technical requirements of the following standards:

EMC:	EN 61000-3-2	Limits for harmonic current emissions
	EN 61000-3-3	Limits for voltage fluctuations and flicker
	EN 61326-1	Electrical equipment for measurement, control, and laboratory use; Part I: General Requirements
Safety:	EN 61010-1	Safety requirements for electrical equipment for measurement, control, and laboratory use; Part I: General Requirements
	EN 61010-2-010	Part II: Particular requirements for laboratory equipment for the heating of materials

*per the provisions of the Electromagnetic Compatibility Directive 89/336/EEC, as amended by 92/31/EEC and 93/68/EEC, and per the provisions of the Low Voltage Directive 73/23/EEC, as amended by 93/68/EEC.*

The authorized representative located within the European Community is:

Thermo Fisher Scientific  
 419 Sutton Road  
 Southend On Sea  
 Essex SS2 5PH  
 United Kingdom

Copies of the Declaration of Conformity are available upon request.

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# Introduction

Please read all the information in this manual before operating the unit.

Your Cimarec hot plate is a general purpose heating plate designed for laboratory procedures requiring precise control of temperature. Each Cimarec hot plate model includes a digital display for monitoring actual temperature. The hot plate is capable of producing accurately controlled top plate temperatures from 5°C through 540°C on all 4" x 4" and 7" x 7" models, and the 5°C through 400°C models on the 10" x 10" models. The temperature is controlled at the plate surface by an internal sensor. The top plate on the Cimarec units is solid ceramic, and is suitable for use with glass or metal vessels.

Your Cimarec hot plate may be used for general purpose heating applications, including sample preparation, heating reagents, melting paraffin, warming resinous chemicals, content analysis, solvent evaporations, digestions, media preparation and sterilization, titrations, sand baths, and microscale chemistry applications.

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## General Usage

Do not use this product for anything other than its intended usage.



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# Principles of Operation

Each Cimarec unit utilizes the latest in microprocessor technology to deliver a reliable, controlled, ceramic top hot plate.

Your Cimarec hot plate has an electronic closed-loop feedback control which will accurately maintain temperature setpoints from 5°C through 400°C or 540°C, depending on the model. The top plate surface temperatures are calibrated and verified at the factory using the latest in infrared temperature measurement. The measurements are made with an infrared camera mounted approximately 26" above the top surface of the hot plate. If the temperature measurement of the ceramic top is made with measurement devices other than infrared, the error of the measuring technique may be greater than the error of the unit.

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# Unpacking and Installation

**Warning**

Use a properly grounded electrical outlet of correct voltage and current handling capacity.

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## Unpacking

Remove your Cimarec hot plate from the carton. Inspect to ensure that the unit has not been damaged during shipment. If the unit appears to have sustained shipping damage contact the distributor from whom you purchased this product or Customer Service at 800-553-0039. Check for thumbscrew prior to discarding packaging.

*The following items are included in the shipment:*

Cimarec Hot Plate  
Cord  
Adapter (100V models only)  
Knob  
Operator's Manual

If any of these items are missing from the carton, contact customer service.

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## Installation

Set the unit on a flat stable surface at least 12" away from combustible materials, and plug the cordset into a properly grounded electrical outlet of correct voltage and current handling capacity.

# Operation



## Warning

Use caution when heating volatile materials; top surface and element can reach the “Flash Point Temperature” of many chemicals. These hot plates are not explosion proof. Fire or explosion may result. Unit contains components which may ignite such materials.

Use appropriate hand and eye protection when handling hazardous chemicals.

“Caution: Hot Top. Avoid Contact.” The top plate of the unit can remain hot for some time after use. A “CAUTION - HOT TOP” light will remain on until top plate temperature cools to below 50°C.



## Caution

To avoid damage to the top plate or heating element, always keep a vessel filled with liquid on the top plate of a hot plate when the unit is heating or cooling.

When plugging in the hot plate and powering it up for the first time, you will see the software version and hertz displayed briefly on the digital display.

There is no ON/OFF button on the Cimarec hot plate. Simply turn the HEAT knob clockwise to activate.

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## Setting the Temperature

Your Cimarec hot plate has an electronic closed-loop feedback control which will accurately maintain temperature setpoints in 5° increments from 5°C through 400°C or 540°C, depending on the model. An unloaded hot plate will heat to maximum temperature in just 8 minutes. The temperature is controlled at the top plate by the internal sensor. A “CAUTION - HOT TOP” light on the front panel will illuminate whenever the top surface temperature exceeds 50°C.

Your Cimarec hot plate will display the temperature in °C. When choosing a setpoint, the display will indicate the setpoint for 5 seconds, after which the display will flash until the desired setpoint is reached.

If you want to ensure that the unit will not heat, turn the HEAT knob counter-clockwise to OFF. The display will alternate between HOT and OFF, and the “HOT TOP” light will flash until the top surface has cooled to 50°C. Nothing will be displayed on the screen when the unit has been cooled down and the knob is turned to OFF.

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## To Achieve Fast Heat-up of Large Volumes

If you are heating larger volumes, faster heating can be achieved by turning the heat control knob to maximum temperature until the solution starts to heat, and then turning the setpoint back to your desired top plate temperature. The display will flash the new setpoint until that temperature has been reached.

**Note**

The solution temperature is approximately 25% cooler than the hot plate surface temperature.

**Note**

If you allow the top plate to reach the maximum temperature of 540°C while preheating and then turn the control down to a setpoint less than 200°C, the temperature of the top will drop rapidly to 200°C. Because of the natural cooling characteristics of ceramic, the temperature of the top will drop much more gradually after the top plate temperature reaches 200°C.

**Note**

Boiling times are dependent on solution volume and the surface area of the flask that is exposed to the hot plate. For example, when heating the same amount of solution in a 2L flask vs. a 1L flask, the solution will heat about 20% faster.

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## Heating Small Volumes

Preheating small volumes is not necessary as it may cause the temperature to overshoot the desired setpoint.

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## Heating Metal Vessels and Sand Baths

Because the advanced electronic control in the Cimarec is capable of precisely regulating the top plate temperature, metal vessels and sand baths may be heated safely without the danger of the ceramic top breaking. Use the lowest temperature setting possible for applications to limit thermal stress to the ceramic top. Using a metal vessel or sand bath may reduce the life of the hot plate.

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# Maintenance

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## General Cleaning Instructions

Wipe exterior surfaces with lightly dampened cloth containing mild soap solution.

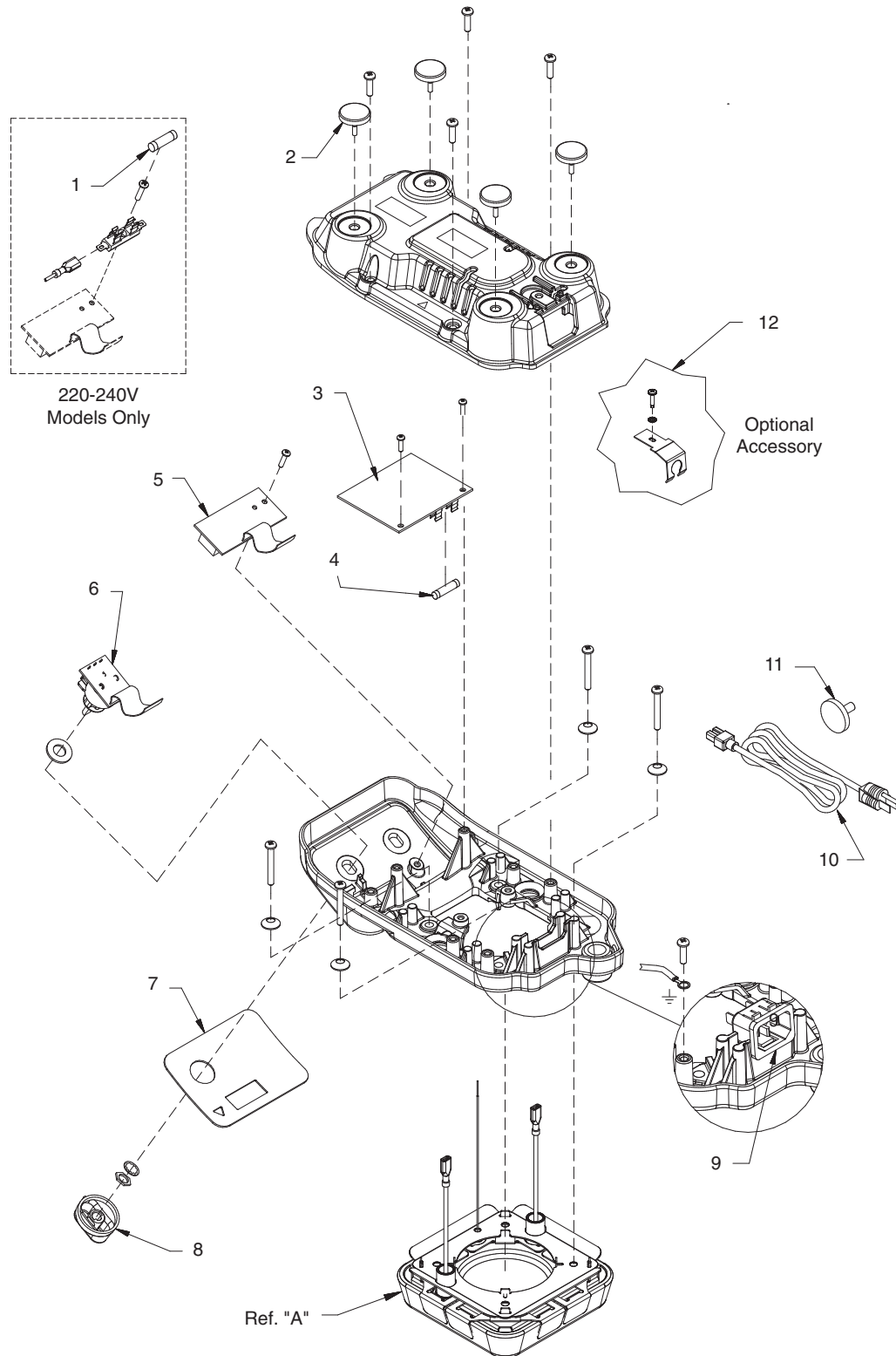
# Troubleshooting

## Error Codes

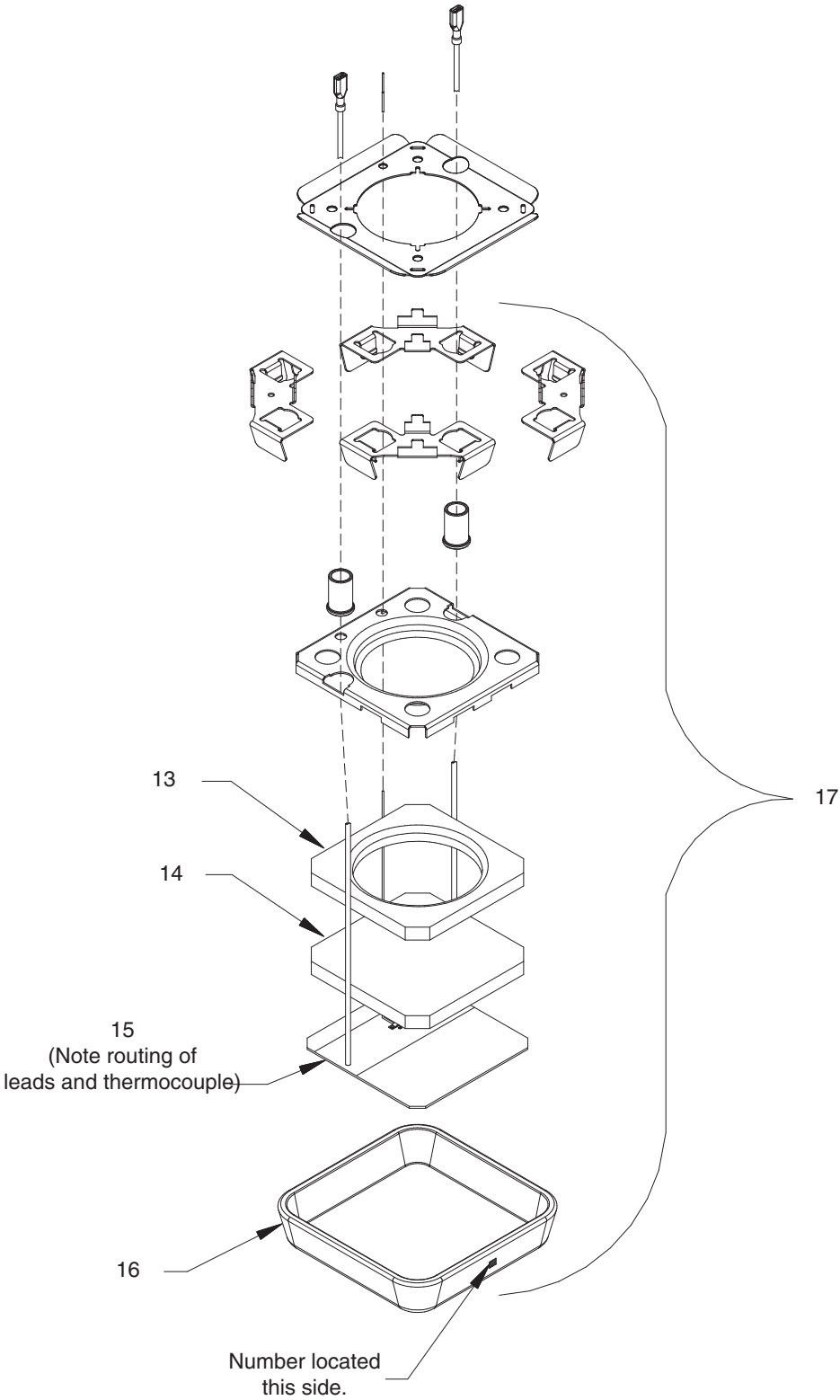
The following errors should not be addressed by the user. If any of the errors appear, contact Technical Service at 800-553-0039.

Displayed Message	Intended to Detect	Cause	Solution
E01 <b>Call Tech. Service</b>	Thermocouple out of range.	Thermocouple not connected.  Thermocouple open circuit.	Replace element assembly (attached to thermocouple).
E02 <b>Call Tech. Service</b>	Excessive heat-up time.	Thermocouple short circuit.  Failure of element.  Failure of element circuit.	Remove short.  Replace element assembly (attached to thermocouple).  Replace Element. Replace Control Board.

# Exploded Views

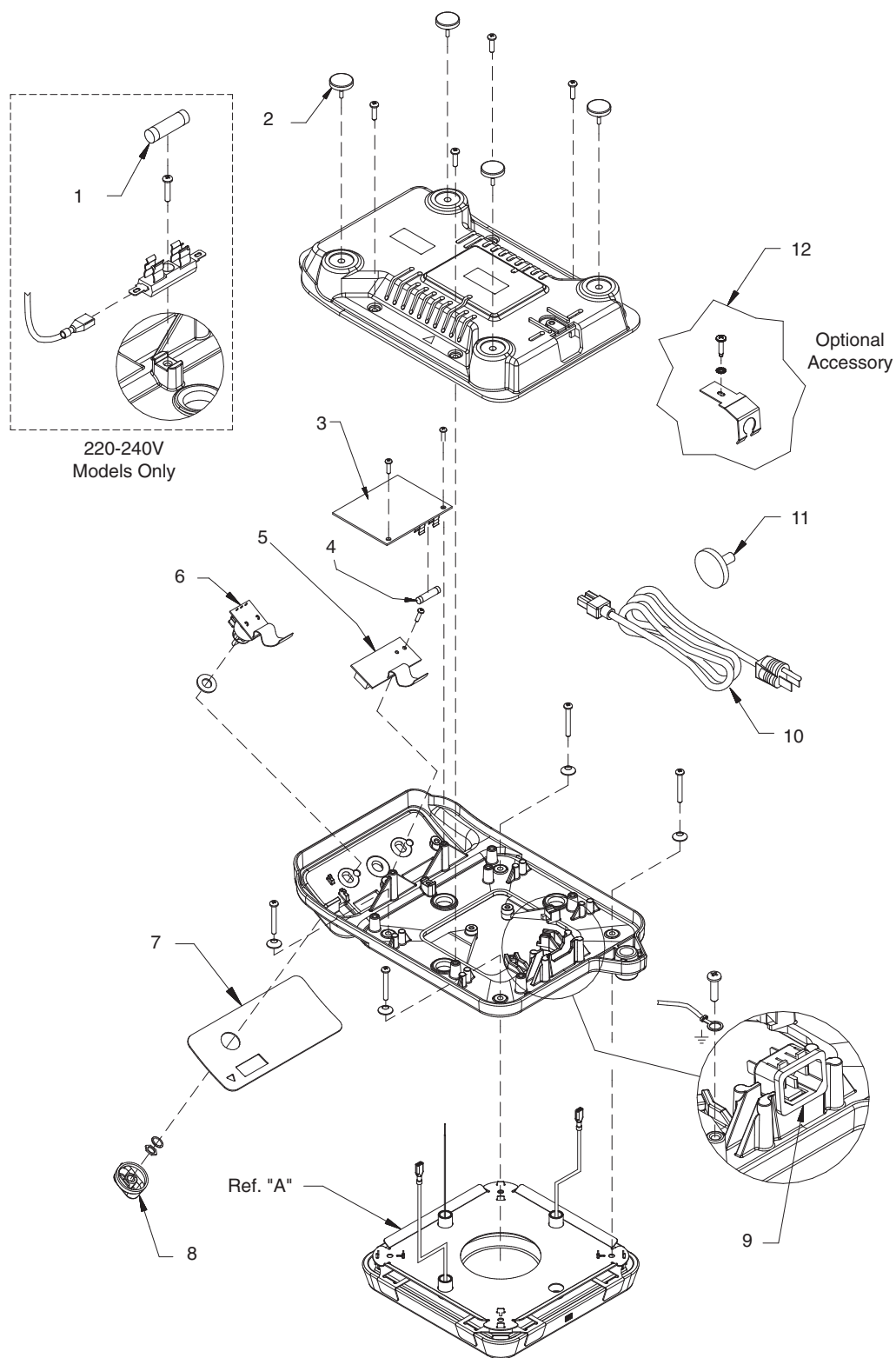


EXPLODED VIEWS



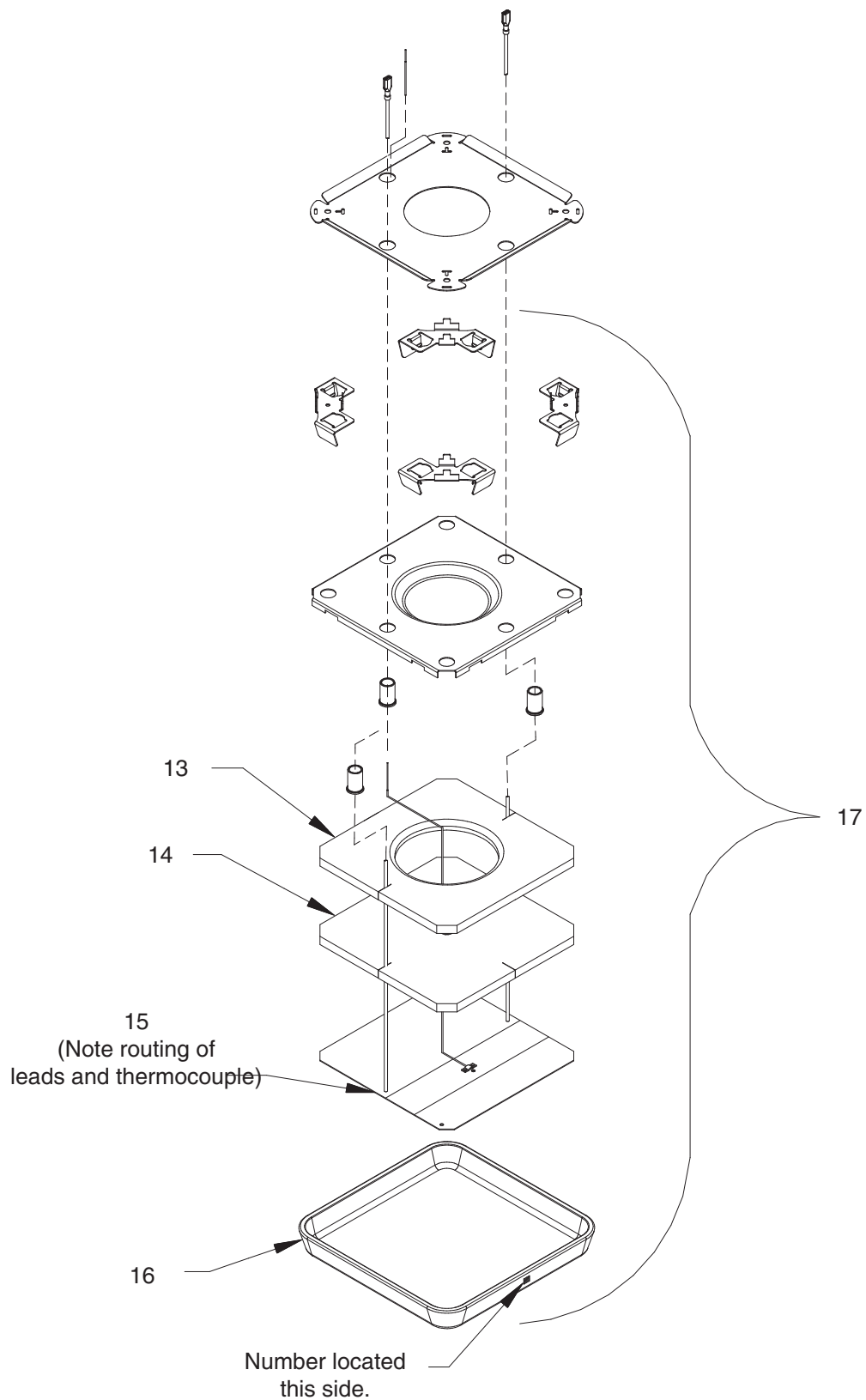
4x4 Exploded View - Top Plate



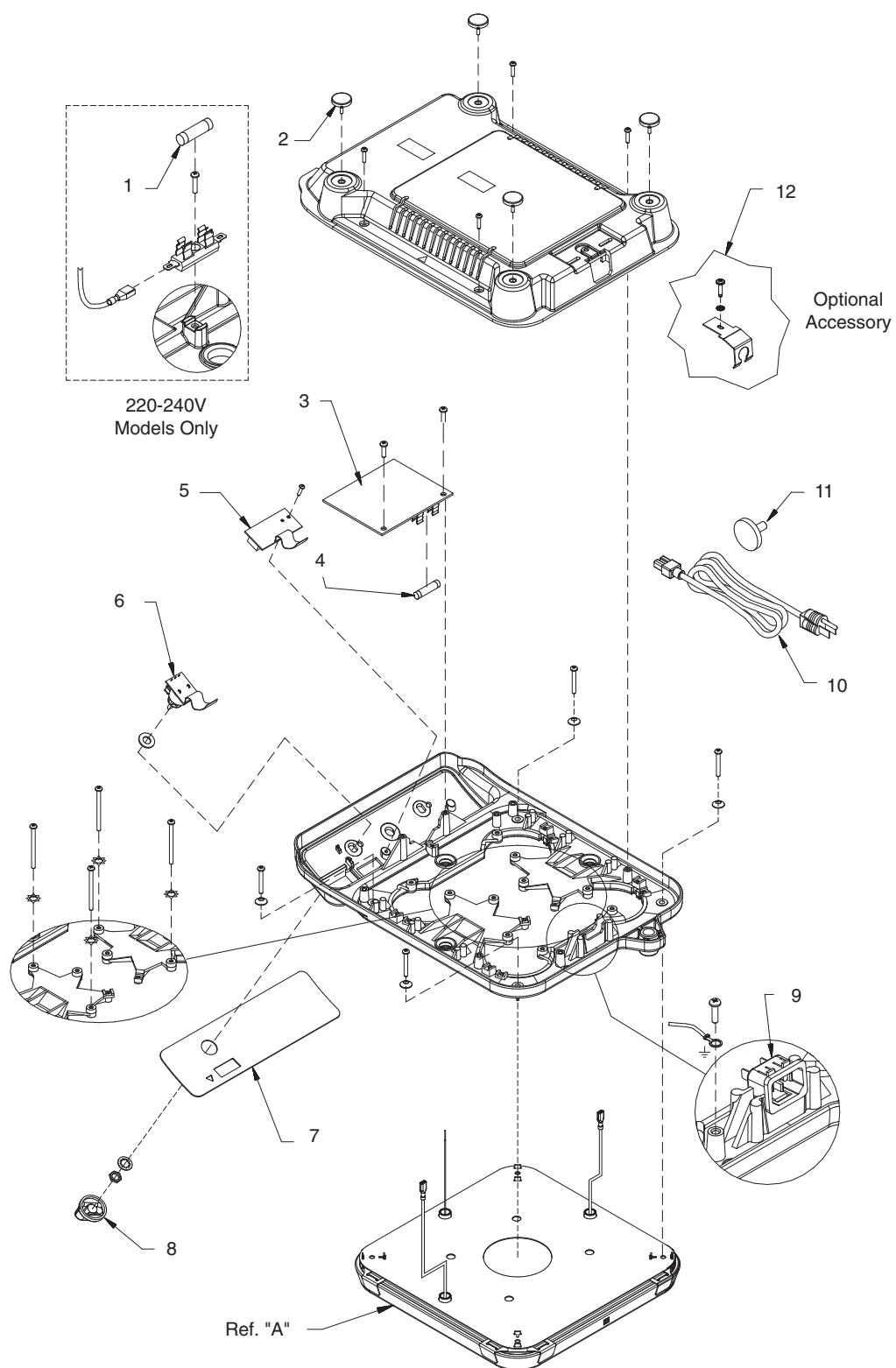


7x7 Exploded View

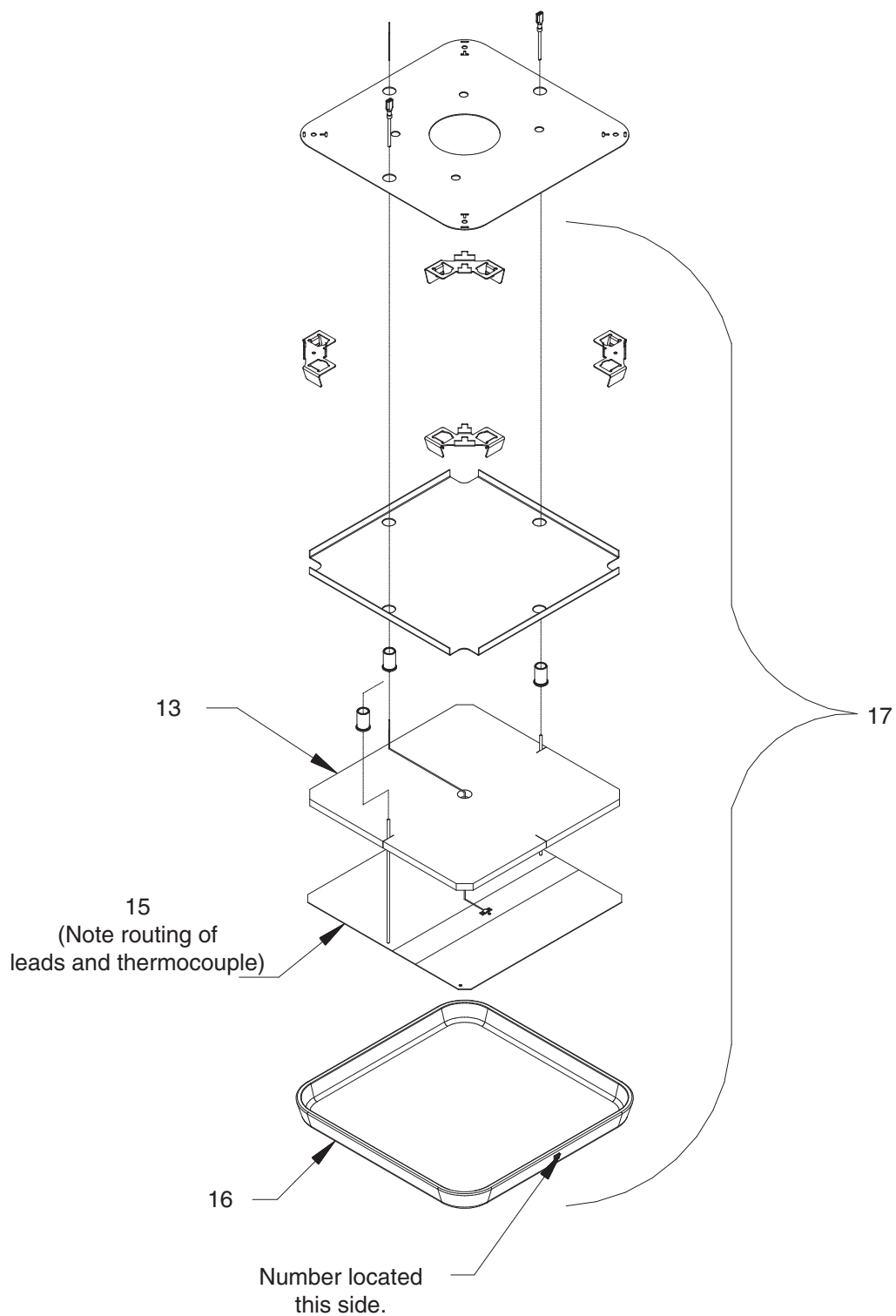
## EXPLODED VIEWS



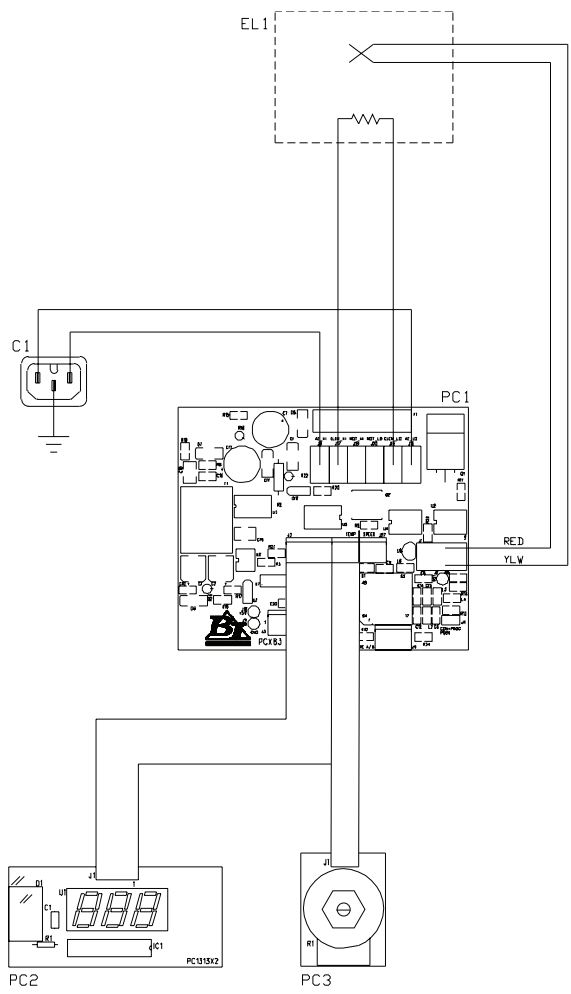
7x7 Exploded View - Top Plate



10x10 Exploded View



# Wiring Diagram



COMPONENT CHART

	HP1309, HP1312 (4x4)	HP1312 (7x7)	HP1315 (10x10)
C1	CEX373	CEX373	CEX373
EL1	SEE CHART	SEE CHART	SEE CHART
PC1	PCX83	PC1313X3	PC1313X3
PC2	PC1313X2	PC1313X2	PC1313X2
PC3	PX1313X1	PX1313X1	PX1313X1
S1	SC1313X1	SC1313X1	SC1313X1

ELEMENT CHART

	100V	120V	220-240V
4x4	ELX42	ELX41	ELX43
7x7	ELX45	ELX44	ELX46
10x10	ELX48	ELX47	ELX49

# Replacement Parts

Key	4x4 Part No.	7x7 Part No.	10x10 Part No.	Description
1	261575	261575	261575	PC Board Fuse - 220-240V
2	FTX34	FTX34	FTX34	Foot (4)
3	PC1312X1	PC1312X1	PC1315X1	Control Board - 100V, 120V
3	PC1312X2	PC1312X2	PC1315X2	Control Board - 220-240V
4	266058	266058	266058	PC Board Fuse 100V, 120V
5	PC1313X2	PC1313X2	PC1313X2	Display Board
6	PC1313X1	PC1313X1	PC1313X1	Speed/Heat Adjustment Board (2)
7	DLX277	DLX280	DLX283	Dial Plate
8	KBX103	KBX103	KBX104	Knob (2)
9	CEX373	CEX373	CEX373	Power Entry Module
10	CRX106	CRX106	CRX106	Cord Set - 100 V, 120V
10	CRX107	CRX107	CRX107	Cord Set - 220-240V
11	KBX78	KBX78	KBX78	Knob
12	AY1313X1	AY1313X1	AY1313X1	Retaining Clip - 100V, 120V
12	AY1313X2	AY1313X2	AY1313X2	Retaining Clip - 220-240V
13	JNX33	JNX35	--	Lower Insulation
14	JNX34	JNX36	JNX38	Upper Insulation
15	ELX41	ELX44	ELX47	Heating Element - 120V - w/thermocouple
15	ELX42	ELX45	ELX48	Heating Element - 100V - w/thermocouple
15	ELX43	ELX46	ELX49	Heating Element - 220-240V - w/thermocouple
16	540-0033	710-0117	719-0073	Ceramic Top
17	EL1310X1	EL1313X1	EL1316X1	Hot Plate Top Assembly - 120V
17	EL1310X2	EL1313X2	EL1316X2	Hot Plate Top Assembly - 100V
17	EL1310X3	EL1313X3	EL1316X3	Hot Plate Top Assembly - 220-240V

# Accessories

Part No.	Description
711S	Non-Mercury Thermometer 20 to 100°C Range
647-1S	Non-Mercury Thermometer 0 to 110°C Range
1007-3BLS	Non-Mercury Thermometer -1 to 201°C Range
7077	Thermometer Clamp
7068	90° Clamp Holder
1000-2	12" Aluminum Rod
7078	Large Clamp
7079	Small Clamp (up to 1/2")

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# Ordering Procedures

Please refer to the Specification Plate for the complete model number, serial number, and series number when requesting service, replacement parts or in any correspondence concerning this unit.

All parts listed herein may be ordered from the **Thermo Scientific** dealer from whom you purchased this unit or can be obtained promptly from the factory. When service or replacement parts are needed we ask that you check first with your dealer. If the dealer cannot handle your request, then contact our Customer Service Department at 563-556-2241 or 800-553-0039.

Prior to returning any materials, please contact our Customer Service Department for a "Return Materials Authorization" number (RMA). Material returned without an RMA number will be refused.

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# Two Year Limited Warranty

This Thermo Scientific product is warranted to be free of defects in materials and workmanship for two (2) years from the first to occur of (i) the date the product is sold by the manufacturer or (ii) the date the product is purchased by the original retail customer (the "Commencement Date"). Except as expressly stated above, the MANUFACTURER MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, WITH RESPECT TO THE PRODUCTS AND EXPRESSLY DISCLAIMS ANY AND ALL WARRANTIES, INCLUDING BUT NOT LIMITED TO, WARRANTIES OF DESIGN, MERCHANT ABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

An authorized representative of the manufacturer must perform all warranty inspections. In the event of a defect covered by the warranty, we shall, as our sole obligation and exclusive remedy, provide free replacement parts to remedy the defective product. In addition, for products sold within the continental United States or Canada, the manufacturer shall provide free labor to repair the products with the replacement parts, but only for a period of ninety (90) days from the Commencement Date.

The warranty provided hereunder shall be null and void and without further force or effect if there is any (i) repair made to the product by a party other than the manufacturer or its duly authorized service representative, (ii) misuse (including use inconsistent with written operating instructions for the product), mishandling, contamination, overheating, modification or alteration of the product by any customer or third party or (iii) use of replacement parts that are obtained from a party who is not an authorized dealer of Thermo Scientific products.

Heating elements, because of their susceptibility to overheating and contamination, must be returned to the factory and if, upon inspection, it is concluded that failure is due to factors other than excessive high temperature or contamination, the manufacturer will provide warranty replacement. As a condition to the return of any product, or any constituent part thereof, to the factory, it shall be sent prepaid and a prior written authorization from the manufacturer assigning a Return Materials Number to the product or part shall be obtained.

IN NO EVENT SHALL THE MANUFACTURER BE LIABLE TO ANY PARTY FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, OR FOR ANY DAMAGES RESULTING FROM LOSS OF USE OR PROFITS, ANTICIPATED OR OTHERWISE, ARISING OUT OF OR IN CONNECTION WITH THE SALE, USE OR PERFORMANCE OF ANY PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, TORT (INCLUDING NEGLIGENCE), ANY THEORY OF STRICT LIABILITY OR REGULATORY ACTION.

For the name of the authorized Thermo Scientific product dealer nearest you or any additional information, contact us:

2555 Kerper Blvd., Dubuque, Iowa, 52004-0797

Phone: 563-556-2241 or 1-800-553-0039

Fax: 563-589-0516

Web: [www.thermo.com](http://www.thermo.com)